
**Specification and approval of welding
procedures for metallic materials —**

Part 4:

Welding procedure tests for the arc welding of
aluminium and its alloys

AMENDMENT 1

*Descriptif et qualification d'un mode opératoire de soudage pour
les matériaux métalliques —*

*Partie 4: Épreuve de qualification d'un mode opératoire de soudage à l'arc
sur l'aluminium et ses alliages*

AMENDEMENT 1



Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Amendment 1 to International Standard ISO 9956-4:1995 was prepared by ISO Technical Committee ISO/TC 44 *Welding and allied processes*, Subcommittee SC 10 *Unification of requirements in the field of welding*. It is based on – and equivalent to – EN 288-4:1992/A 1:1997.

This amendment was prepared with the aim of not changing the content technically, but of clarifying the existing standard by modifications brought about by experience gathered during application.

It is intended and under discussion to revise ISO 9956-4 technically, applying the parallel procedure according to the Vienna agreement under leadership of CEN/TC 121/SC 1. After the technical revision, the number of this International Standard will be changed to ISO 15614-2, and EN ISO 15614-2.

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International Organization for Standardization
Case postale 56 • CH-1211 Genève 20 • Switzerland
Internet iso@iso.ch

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