
**Automation systems and integration —
Numerical control of machines —
Program format and definitions of
address words —**

**Part 1:
Data format for positioning, line motion
and contouring control systems**

*Systèmes d'automatisation industrielle et intégration — Commande
numérique des machines — Format de programme et définitions des
mots adresses —*

*Partie 1: Format des données pour les systèmes de positionnement, de
commande paraxiale de mouvement et de contourage*



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