



**International
Standard**

ISO 24131-4

**Internal protection by polymeric
lining for ductile iron pipes —
Requirements and test methods —**

**Part 4:
Ceramic epoxy lining**

*Protection interne des tuyaux en fonte ductile par revêtement
polymérique — Exigences et méthodes d'essai —*

Partie 4: Revêtement époxy céramique

**First edition
2026-06**



COPYRIGHT PROTECTED DOCUMENT

© ISO 2026

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland