

INTERNATIONAL STANDARD

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Solder wire, solid and flux cored — Specification and test methods —

Part 1:

Classification and performance requirements

Fils d'apport de brasage, pleins et à flux incorporé — Spécifications et méthodes d'essai —

Partie 1: Classification et exigences de performance

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ISO 12224-1:1997(E)**Foreword**

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Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 12224-1 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 12, *Soldering and brazing materials*.

ISO 12224 consists of the following parts, under the general title *Solder wire, solid and flux cored — Specification and test methods*:

- *Part 1: Classification and performance requirements*
- *Part 2: Determination of flux content*
- *Part 3: Wetting balance test*

Annexes A and B form an integral part of this International Standard. Annexes C and D are for information only.

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