

Specification for

Sizes for filler metals for manual welding

The European Standard EN 20544 : 1991 has the status of a
British Standard

Produits d'apport pour le soudage manuels —
Caractéristiques dimensionnelles

Zusätze zum Handschweißen — Maße

Cooperating organizations

The European Committee for Standardization, under whose supervision this European Standard was prepared, comprises the national standards organizations of the following Western European countries.

Austria	Oesterreichisches Normungsinstitut
Belgium	Institut belge de normalisation
Denmark	Dansk Standardiseringsraad
Finland	Suomen Standardisoimisliitto, r.y.
France	Association française de normalisation
Germany	Deutsches Institut für Normung e.V.
Greece	Hellenic Organization for Standardization
Iceland	Technological Institute of Iceland
Ireland	National Standards Authority of Ireland
Italy	Ente Nazionale Italiano di Unificazione
Luxembourg	Inspection du Travail et des Mines
Netherlands	Nederlands Normalisatie-instituut
Norway	Norges Standardiseringsforbund
Portugal	Instituto Português da Qualidade
Spain	Asociación Española de Normalización y Certificación
Sweden	Standardiseringskommissionen i Sverige
Switzerland	Association suisse de normalisation
United Kingdom	British Standards Institution

This British Standard was published under the authority of the Standards Board and comes into effect on 20 December 1991

© BSI 1991

The following BSI references relate to the work on this standard:
Committee reference WEE/39
Draft for comment 87/76573 DC

ISBN 0 580 20366 2

Amendments issued since publication

Amd. No.	Date	Text affected