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British Standard Specification for **Calibration of stylus instruments**

[ISO title: Calibration specimens — Stylus instruments — Types, calibration and use of specimens]

Etalonnage des instruments à palpeur — Spécifications

Kalibrierung von Tastschnittgeräten

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National foreword

This British Standard, which has been prepared under the direction of the General Mechanical Engineering Standards Committee, is identical with ISO 5436-1985 'Calibration specimens — Stylus instruments — Types, calibration and use of specimens', published by the International Organization for Standardization (ISO). This British Standard is a revision of BS 6393 : 1983, which is withdrawn.

Terminology and conventions. The text of the international standard has been approved as suitable for publication as a British Standard without deviation. Some terminology and certain conventions are not identical with those used in British Standards; attention is drawn especially to the following.

The comma has been used as a decimal marker. In British Standards it is current practice to use a full point on the baseline as the decimal marker.

Wherever the words 'International Standard' appear, referring to this standard, they should be read as 'British Standard'.

Cross-references. The Technical Committee has reviewed the provisions of ISO 468, ISO 1878, ISO 1879, ISO 1880 and ISO 3274, to which reference is made in the text, and has decided that they are acceptable for use in conjunction with this standard.

NOTE 1. In B.3.5, paragraph 2, line 2, 'grooves' should be read as 'groove'.

NOTE 2. In B.4, paragraph 6, line 3, 'values' should be read as 'value'.

Compliance with a British Standard does not of itself confer immunity from legal obligations.