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Standard Terminology Relating to the Compatibility and Sensitivity of Materials in Oxygen Enriched Atmospheres¹

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1. Scope

1.1 This terminology defines terms related to the compatibility and sensitivity of materials in oxygen enriched atmospheres. It includes those standards under the jurisdiction of ASTM Committee G04.

1.2 The terminology concentrates on terms commonly encountered in and specific to practices and methods used to evaluate the compatibility and sensitivity of materials in oxygen. This evaluation is usually performed in a laboratory environment, and this terminology does not attempt to include laboratory terms.

1.3 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

- D2863 Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)
- G63 Guide for Evaluating Nonmetallic Materials for Oxygen Service
- G72 Test Method for Autogenous Ignition Temperature of Liquids and Solids in a High-Pressure Oxygen-Enriched Environment
- G74 Test Method for Ignition Sensitivity of Nonmetallic Materials and Components by Gaseous Fluid Impact
- G86 Test Method for Determining Ignition Sensitivity of Materials to Mechanical Impact in Ambient Liquid Oxygen and Pressurized Liquid and Gaseous Oxygen Environments

¹ This terminology is under the jurisdiction of ASTM Committee G04 on Compatibility and Sensitivity of Materials in Oxygen Enriched Atmospheres and is the direct responsibility of Subcommittee G04.02 on Recommended Practices.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

- G88 Guide for Designing Systems for Oxygen Service
- G93 Guide for Cleanliness Levels and Cleaning Methods for Materials and Equipment Used in Oxygen-Enriched Environments
- G94 Guide for Evaluating Metals for Oxygen Service
- G114 Practices for Evaluating the Age Resistance of Polymeric Materials Used in Oxygen Service
- G120 Practice for Determination of Soluble Residual Contamination by Soxhlet Extraction
- G121 Practice for Preparation of Contaminated Test Coupons for the Evaluation of Cleaning Agents
- G122 Test Method for Evaluating the Effectiveness of Cleaning Agents and Processes
- G124 Test Method for Determining the Combustion Behavior of Metallic Materials in Oxygen-Enriched Atmospheres
- G125 Test Method for Measuring Liquid and Solid Material Fire Limits in Gaseous Oxidants
- G128 Guide for Control of Hazards and Risks in Oxygen Enriched Systems
- G131 Practice for Cleaning of Materials and Components by Ultrasonic Techniques
- G136 Practice for Determination of Soluble Residual Contaminants in Materials by Ultrasonic Extraction
- G144 Test Method for Determination of Residual Contamination of Materials and Components by Total Carbon Analysis Using a High Temperature Combustion Analyzer
- G145 Guide for Studying Fire Incidents in Oxygen Systems

3. Terminology

3.1 Definitions:

aging, n —the exposure of a material to stress, such stress of which may include time, pressure, temperature, abrasion, ionizing radiation, light, impact with gas or particles, tensile or compressive force (either static or cyclic), or any other feature that may be present individually or in combination.

G114

accelerated aging, n —a type of artificial aging whereby the effect of prolonged exposure during service is stimulated by aging at elevated temperature.

G114



artificial aging, *n*—aging in which a stress variable is outside the domain of exposure that a material might see in a component for oxygen service or in which an alternative mechanism is used to produce an effect that simulates the results of natural aging.

DISCUSSION—The degree of artificiality may vary on a large scale. An example of mild artificiality is exposure of a material to a greater pressure than it experiences in the use condition. An example of extreme artificiality is the use of sandpaper to increase a material's surface roughness to simulate particle-impact abrasion that occurs in the use condition. A high degree of artificiality affects the strength of conclusion that can be drawn, because it may be difficult to relate the results to the use condition. Artificial aging that accelerates natural aging but does not alter the resulting effect is preferred. **G114**

autoignition temperature (AIT), *n*—the lowest temperature at which a material will spontaneously ignite in an oxygen-enriched atmosphere under specific test conditions.

G63, G72, G94, G128

average regression rate (*Regression Rate of the Melting Interface [RRMI]*), *n*—the average rate at which the melting interface advances along the test sample length as melting of the test sample occurs. **G124**

blank, *n*—the contamination level of a fluid when the test coupon is omitted.

DISCUSSION—Sometimes referred to as the “background level.” **G121**

burn length, *n*—the burn length is the length of the sample that has been consumed by burning.

DISCUSSION—The burn length is determined by subtracting the post-test sample length from the pretest sample length (which does not include the promoter length or the region used by the test sample support). **G124**

characteristic elements, *n*—those factors that must be present for an ignition mechanism to be active in an oxygen-enriched atmosphere. The more characteristic elements present for a particular ignition mechanism, the more active that mechanism is. **G88**

cleaning effectiveness factor (CEF), *n*—the fraction of contaminant removed from an initially contaminated test coupon as determined by gravimetric techniques. **G122**

cleanliness, *n*—the degree to which an oxygen system is free of contaminant.

DISCUSSION—Cleanliness and contamination are opposing properties: increasing cleanliness implies decreasing contamination. **G93**

contaminant (contamination), *n*—unwanted molecular, non-volatile residue (NVR), or particulate matter, or combinations thereof, that could adversely affect or degrade the operation, life, or reliability of the systems or components upon which it resides.

DISCUSSION—Contamination and cleanliness are opposing properties: increasing cleanliness implies decreasing contamination. **G93, G120, G121, G131, G136, G144, G145**

contaminate, *v*—a process of applying contaminant. (non-volatile residue (NVR) and/or particulate matter). **G131, G136, G120, G121**

control coupon (*witness coupon*), *n*—a coupon made from the same material and prepared in exactly the same way as the test coupons which is used to verify the validity of the method or part thereof.

DISCUSSION—In practice, the control coupon is contaminated in the same manner as the test coupons and is subjected to the identical cleaning procedure. **G120, G121, G131**

degas, *v*—the process of removing gases from a liquid. **G131, G136**

direct incident cause, *n*—the mechanical or thermodynamic event (such as breakage of a component or near-adiabatic compression), the physicochemical property (such as heat of combustion), the procedure (such as a valve opening rate), or any departure(s) from the intended state of any of these items, that leads directly to ignition, or fire, or both. **G145**

direct oxygen service, *n*—service in contact with oxygen-enriched atmosphere during normal operations.

DISCUSSION—Examples are oxygen compressor piston rings or control valve seats. **G63, G88, G94**

energy threshold, *n*—the highest impact energy level at a given pressure for which the passing criteria have been met. **G86**

exemption pressure, *n*—the maximum pressure for an engineering alloy at which there are no oxygen velocity restrictions (from CGA 4.4 and EIGA doc IGC13). **G94**

fibers, *n*—particulate matter with a length of 100 μm or greater and a length-to-width ratio of 10 to 1 or greater. **G93**

fire limit, *n*—the threshold limit conditions that will just support self-sustained burning of a material under a combination of specified conditions and at least one variable parameter. (Typically oxidant concentration, diluent nature, pressure, temperature, geometry, flow or flame parameters etc.) **G125**

flammable material, *n*—a material that is able to ignite and demonstrate self-sustained burning per specific test method criteria considering configurational, environmental, and promoter energy conditions (example: Oxidizer%, P, T, etc.).

DISCUSSION—It is noteworthy that a material's flammability in oxygen is highly-dependent on multiple factors (configuration, environment, promoter energy, etc.) and caution is advised to consider these factors when evaluating a material's flammability in a given oxygen application. **G124**

fractional evaporation, *n*—the continuous evaporation of the quantity of liquid that results in a progressive concentration of a less-volatile constituent(s). **G145**

galling, *n*—a condition whereby excessive friction between high spots results in localized welding with subsequent splitting and a further roughening of rubbing surfaces of one or both of two mating parts. **G88**

gaseous fluid impact-ignition resistance, *n*—the resistance of a material to ignition when struck by rapidly compressed high pressure gas in an oxygen enriched atmosphere under a specific test procedure. **G63**