



Designation: F3628 – 24

Standard Test Method for Measuring the Cooling Energy Provided by Wicking Liquid Moisture and Evaporating It from Clothing Materials Using a Sweating Hot Plate¹

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INTRODUCTION

Clothing is often made of materials that are designed to enhance the pickup and distribution of liquids (wicking) to promote the evaporation of sweat. Higher amounts of evaporation should lead to more cooling of the body during active work and less of a chilling effect after active work has stopped. This is important to individuals wearing PPE or athletic wear to enhance comfort and prevent overheating while working. Therefore, it is important to isolate and quantify the amount of cooling provided by a clothing material's ability to distribute and evaporate liquid away from a heated surface. Just as important, it's also important to isolate and quantify the amount of cooling provided and the amount of time it takes to remove all the liquid after it is no longer being delivered to the surface.

1. Scope

1.1 This test method covers the measurement of the cooling energy released back to the wearer's skin by a clothing material's ability to move and evaporate controlled dosages of water under controlled ambient conditions using a sweating hot plate.

1.1.1 This test method establishes procedures for measuring the cooling energy during a simulated "sweating" phase and in a drying phase. Calculations are also provided to determine the drying time and how efficient the clothing material is at assisting in the evaporation of liquid water by comparing it to the maximum amount of energy that can be lost.

1.2 This test method does not address all properties that affect a clothing material's ability to lose heat from the body. Consider measuring properties such as air permeability, insulation, and evaporative resistance.

1.3 The values in SI units shall be regarded as standard. No other units of measurement are included in the standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

¹ This test method is under the jurisdiction of ASTM Committee F23 on Personal Protective Clothing and Equipment and is the direct responsibility of Subcommittee F23.60 on Human Factors.

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1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

F1494 Terminology Relating to Protective Clothing

F1868 Test Method for Thermal Resistance, Evaporative Resistance, and Total Heat Loss Measurements of Clothing Materials Using a Sweating Hot Plate

3. Terminology

3.1 For definitions of protective clothing-related terms used in this test method, refer to Terminology F1494.

4. Significance and Use

4.1 A clothing material's ability to assist in the evaporation of liquid sweat by managing liquid moisture is of considerable importance when trying to maximize cooling and comfort benefits to the wearer while active. Understanding how much energy is released back to the skin is critical in determining

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

their suitability for use in fabricating protective clothing systems or athletic wear.

4.1.1 The cooling energy released back to the wearer can be significantly affected by environmental conditions. Extreme care must be taken when using standard results measured under standard testing conditions to determine a material's suitability for use in conditions outside the testing conditions.

4.2 This test method accounts for a clothing material's ability to assist in evaporating liquid water during a sweating phase, as well as its ability to dry after the cessation of sweating.

4.2.1 A large amount of cooling energy released from clothing materials during active work (sweating) is often seen as a positive, as it would assist in keeping the body cooler.

4.2.2 A large amount of cooling energy released from clothing materials after active work (no sweating) is often seen as a negative, as it is known to cause a chilling effect to the wearer.

4.2.3 The longer it takes for a clothing material to dry after becoming wet is perceived as a negative, as it increases the potential for chilling the wearer.

4.3 The thermal interchange between people and their environment is, however, an extremely complicated subject that involves many factors in addition to the steady-state resistance values of fabrics, films, coatings, foams, and leathers, including multi-layer assemblies. Therefore, the cooling provided from liquid evaporation may or may not indicate relative merit of a particular material or system for a given clothing application. While a possible indicator of clothing performance, measurements produced by the testing of fabrics have no proven correlation to the performance of clothing systems worn by people. Consider measuring other clothing material properties such as thermal resistance and evaporative resistance when evaluating a clothing material.

4.3.1 The thermal resistance and evaporative resistance of clothing materials are measured with a standard sweating hot plate in an environmental chamber in accordance with Test Method **F1868**.

5. Apparatus

5.1 *Guarded Sweating Hot Plate*—The guarded sweating hot plate shall be composed of a test plate surrounded entirely by a heated guard section. Below the surface of the plate shall be a cooling plate providing cooling to both the guard and testing plate.

5.1.1 *Test Plate*—The test plate shall be 20.3 cm by 20.3 cm (8 in. by 8 in.) and electrically heated to maintain a constant temperature in the range of human skin temperature (33 °C to 36 °C). The test plate shall also have nine sweating pores arranged in a three-by-three array for water delivery.

5.1.2 *Guard Section*—The guard section of the guarded sweating hot plate shall be at least 5.1 cm (2 in.) and surround the test plate completely. It shall be electrically heated and designed to maintain a constant temperature in the range of human skin temperature (33 °C to 36 °C).

5.1.3 *Cooling Plate*—Underneath the test plate and guard, a cooling plate must be present. This cooling plate must have sufficient cooling power to keep it at least 0.5 °C cooler than the test plate above.

5.2 *Water Delivery System*—A water delivery system must supply a constant and consistent flow to each of the nine sweat pores embedded in the test plate. The water delivery system shall have a delivery rate accuracy of ± 0.1 mL/h for each pore.

5.2.1 The tubing connecting the water delivery system and the sweating pores shall be sufficiently long enough to have the air within in the chamber heat the water to 35 °C prior to entering the test plate.

5.3 *Temperature Control*—Separate, independent temperature control is required for the three sections of the hot plate (test plate, guard section, and cooling plate). Temperature control of the test plate and guard is achieved by independent adjustments to the voltage or current, or both, supplied to the heaters using solid-state power supplies, solid-state relays (proportional time on), adjustable transformers, variable impedances, or intermittent heating cycles. The cooling plate can provide cooling with liquid heat exchanger. The test plate, guard, and cooling plate sections shall be controlled to measure the temperature to within ± 0.1 °C.

5.4 *Heat Flux Measuring Instrument*—Heat lost or gained from the surface of the test plate shall be measured to provide an accurate average over the period of the test. Overall accuracy of the measuring device must be within ± 2 % of the reading for the average power for the test period.

5.5 *Temperature Sensors*—Temperature sensors shall be thermistors, thermocouples, resistance temperature devices (RTDs), or equivalent sensors. The test plate, guard section, and cooling plate shall each contain one or more temperature sensors that are mounted flush with each plate surface and in such a manner that they measure the surface temperature within ± 0.1 °C.

5.6 *Controlled Atmosphere Chamber*—The hot plate shall be housed in an environmental chamber that can be maintained at selected a temperature of 35 °C. The test chamber wall temperature shall be ± 0.5 °C of the air in the chamber. The relative humidity shall be maintained as specified in the individual procedure section.

5.7 *Measuring Environmental Parameters*—The air temperature, relative humidity, and air velocity shall be measured as follows:

5.7.1 *Relative Humidity Measuring Equipment*—Either a wet-and-dry bulb psychrometer, a dew point hygrometer, or other electronic humidity-measuring device shall be used to measure the relative humidity and calculate the dew point temperature inside the chamber. The relative humidity-sensing devices shall have an overall accuracy of at least ± 4 %.

5.7.2 *Air Temperature Sensors*—Shielded air temperature sensors shall be used. Any sensor with an overall accuracy of ± 0.1 °C is acceptable. The sensor shall have a time constant not exceeding 1 min. The sensor(s) is suspended with the measuring point exposed to air inside the chamber at a point in the air stream such that the air temperature sensor is not influenced by the plate temperature.