



Designation: F1303 – 04 (Reapproved 2021)

Standard Specification for Sheet Vinyl Floor Covering with Backing¹

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1. Scope

1.1 This specification covers floor covering having a vinyl plastic wear layer with backing. Products may also contain non-PVC specialty performance top layer(s) or intermediate layer(s), or both.

1.2 Two types of floor covering based on binder content are covered. The floor covering is intended for use in commercial, light commercial, and residential buildings based on serviceability characteristics. General information and performance characteristics that determine serviceability and recommended use are included in this specification.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 The following safety hazards caveat pertains only to the test methods portion, Section 11, of this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

¹ This specification is under the jurisdiction of ASTM Committee F06 on Resilient Floor Coverings and is the direct responsibility of Subcommittee F06.80 on Specifications.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

F137 Test Method for Flexibility of Resilient Flooring Materials with Cylindrical Mandrel Apparatus

F141 Terminology Relating to Resilient Floor Coverings

F386 Test Method for Thickness of Resilient Flooring Materials Having Flat Surfaces

F410 Test Method for Wear Layer Thickness of Resilient Floor Coverings by Optical Measurement

F710 Practice for Preparing Concrete Floors to Receive Resilient Flooring

F925 Test Method for Resistance to Chemicals of Resilient Flooring

F970 Test Method for Measuring Recovery Properties of Floor Coverings after Static Loading

F1482 Practice for Installation and Preparation of Panel Type Underlayments to Receive Resilient Flooring

F1514 Test Method for Measuring Heat Stability of Resilient Flooring by Color Change

F1515 Test Method for Measuring Light Stability of Resilient Flooring by Color Change

F1914 Test Methods for Short-Term Indentation and Residual Indentation of Resilient Floor Covering

2.2 American National Standard:

ANSI/ASQC Z1.4 Sampling Procedures and Tables for Inspection by Attributes³

3. Terminology

3.1 Definitions:

3.1.1 *wear layer*—the portion of a resilient floor covering that contains or protects the pattern effect. The wear layer does not include temporary finishes or maintenance coatings.

3.1.2 For additional definitions refer to Terminology F141.

4. Classification

4.1 Sheet vinyl floor covering shall conform to the following types, grades, and backing classes.

4.1.1 *Types*—Types shall be classified by the PVC wear layer's binder content (vinyl resins, plasticizers, and stabilizers). Non-PVC compositions (specialty performance layer(s)) used as the top layer are not described by binder limits.

³ Available from American National Standards Institute, 11 W. 42nd St., 13th Floor, New York, NY 10036.

Type	PVC Binder Content, Min, %	PVC Wear Layer Description
I ^A	90	Transparent or translucent layer(s) that may contain opaque, translucent, or transparent chips or particles suspended through all or part of the thickness. This wear layer(s) may be over a decorative print.
II ^A	34	Opaque, translucent, or transparent chips or particles that may be surrounded by a clear or colored grout. The design extends throughout the thickness of the wear layer. The wear layer may be over a decorative print.

^A All types may have a non-PVC top layer(s) with an average minimum total thickness of 0.0004 (in.). Top layer(s) thinner than 0.0004 (in.) may be used but cannot be counted to classify the grade.

4.1.2 *Grades*—Grades shall be classified by the total wear layer thickness (sum of PVC and non-PVC wear layers). The wear layer system shall consist of a single layer or multiple layers that do not delaminate under normal use.

4.1.3 *Backing Classes*—Backing classes shall be arranged according to composition and use category.

4.1.3.1 Class A backings shall be fibrous (non-asbestos formulated) and suitable for floors above, on, and below-grade.

4.1.3.2 Class B backings shall be nonfoamed plastic and suitable for floors above, on, and below-grade.

4.1.3.3 Class C backings shall be foamed plastic and suitable for floors above, on, and below-grade.

5. Ordering Information

5.1 Sheet vinyl floor covering with backing shall be ordered by type, grade, class, and other characteristics important to the purchaser for the intended use as indicated by [Table 1](#).

6. Materials

6.1 Wear Layer:

6.1.1 The wear layer shall have a vinyl plastic binder and may include pigments, fillers, extenders, and other ingredients, and shall be stabilized against heat and light deterioration.

6.1.2 The binder of the wear layer shall consist of one or more vinyl resins, plasticizers, and stabilizers. Each resin shall be polyvinyl chloride or a copolymer of vinyl chloride not less than 85 % of which is vinyl chloride. The vinyl resin(s) shall be not less than 60 % by weight of the binder.

6.1.3 The wear layer may be transparent, translucent, or opaque. A background or pattern under the wear layer may be printed with suitably formulated, color stable inks, or otherwise prepared to create a color stable pattern. The color of the pattern created must be stable against heat and light deterioration. See [11.7](#) and [11.8](#).

6.1.4 The surface of the wear layer may be smooth, embossed, or otherwise textured with or without valley (depressed) printing.

6.1.5 *Non-PVC Layer*—The top layer(s) of a Type I or II product can be a non-PVC layer(s), which may constitute part of the total wear layer system up to 49 % and is not removable by normal maintenance procedures.

6.1.6 A background color or pattern under the Type I or II wear layer system may be printed with suitably formulated, color stable materials.

6.2 *Intermediate Layers*—Intermediate layers, such as foam and reinforcing materials, may be included.

6.3 *Backing*—The composition of backings shall be fibrous, nonfoamed plastic, or foamed plastic and may contain other ingredients provided the resultant backing is suitable for the use category specified in [4.1.3](#).

NOTE 1—Backing classes are specified in order to properly specify the adhesives and installation systems to be used.

7. Physical Requirements

7.1 Type I and Type II sheet vinyl floor covering shall meet the requirements in [Table 2](#).

8. Dimensions

8.1 The floor covering is available in standard 6-ft (1.83 m) or 12-ft (3.66 m) widths (minus 0 in.). Other widths may be available. All widths are not available for all types.

8.2 The overall thickness of floor covering varies depending upon type, grade, and class. The floor covering shall be furnished in a minimum overall thickness of 0.040 in. (1.0 mm) provided that the surfaces to receive them are prepared in accordance with Practice [F710](#) and Guide [F1482](#).

9. Workmanship, Finish, and Appearance

9.1 Materials furnished under this specification shall be an acceptable match to an approved sample(s) in pattern, color, and surface appearance. The product shall be free of defects that would adversely affect performance or appearance.

10. Sampling

10.1 Sampling for testing physical characteristics listed in [Table 2](#) shall be done in accordance with the provisions set forth in ANSI/ASQC Z1.4. The inspection level shall be special inspection level S-1 as noted in Table I, and the acceptable quality level (AQL) shall be 6.5 defects per hundred units as noted in Table II-A or as specified in [10.2](#). The lot size

TABLE 1 Sheet Vinyl Floor Covering Use Characteristics

Type	Grade	Wear Layer Thickness, min avg		Intended Use ^A
		in.	(mm)	
I	1	0.020	(0.51)	R/LC/C
	2	0.014	(0.36)	R/LC
	3	0.010	(0.25)	R
II	1	0.050	(1.27)	R/LC/C
	2	0.030	(0.76)	R/LC
	3	0.020	(0.51)	R

^A Intended Use—The following is a partial list providing generic guidance on typical applications of product use. For specific applications refer to manufacturer's product recommendations,

R = Residential: Individual Home/Multifamily Dwelling Living Areas
LC = Light Commercial: Multifamily Dwelling—Common Areas
Hotel/Motel Guest Rooms

C = Commercial: Educational/Institutional
Hospital/Health Care
Retail/Mercantile
Office
Hospitality