



Designation: E342 – 23

Standard Test Method for Determination of Chromium Oxide in Chrome Ores by Permanganate Titrimetry¹

This standard is issued under the fixed designation E342; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of chromium oxide (Cr_2O_3) in chrome ores in the compositional range from 25 % to 60 %.

NOTE 1—As used in this test method, “%” refers to a mass fraction (wt/wt %) (g/100g).

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D1193 Specification for Reagent Water

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E50 Practices for Apparatus, Reagents, and Safety Considerations for Chemical Analysis of Metals, Ores, and Related Materials

E135 Terminology Relating to Analytical Chemistry for Metals, Ores, and Related Materials

¹ This test method is under the jurisdiction of ASTM Committee E01 on Analytical Chemistry for Metals, Ores, and Related Materials and is the direct responsibility of Subcommittee E01.02 on Ores, Concentrates, and Related Metallurgical Materials.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

E276 Test Method for Particle Size or Screen Analysis at 4.75 mm (No. 4) Sieve and Finer for Metal-Bearing Ores and Related Materials

E882 Guide for Accountability and Quality Control in the Chemical Analysis Laboratory

3. Terminology

3.1 Definitions—For definitions of terms used in this test method, refer to Terminology E135.

4. Summary of Test Method

4.1 The sample is decomposed by fusion with sodium peroxide. After leaching in water and boiling to decompose peroxides, the solution is acidified with HNO_3 and H_2SO_4 . Residual chromium is oxidized to chromate with silver nitrate, potassium permanganate, and peroxydisulfate. The excess of permanganate is destroyed by the addition of NaCl . After cooling, the chromate is reduced by the addition of a measured excess of a ferrous ammonium sulfate, and the excess is titrated with a permanganate solution.

5. Significance and Use

5.1 This test method is intended to be used for compliance with compositional specifications for chromium oxide content in chromium-bearing ores. It is assumed that all who use these procedures will be trained analysts capable of performing common laboratory procedures skillfully and safely. It is expected that work will be performed in a properly equipped laboratory and that proper waste disposal procedures will be followed. Appropriate quality control practices must be followed such as those described in Guide E882.

6. Interferences

6.1 None of the elements normally found in chrome ores interfere with this test method.

7. Reagents and Materials

7.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society where