



Designation: E307 – 72 (Reapproved 2025)

Standard Test Method for Normal Spectral Emittance at Elevated Temperatures¹

This standard is issued under the fixed designation E307; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method describes a highly accurate technique for measuring the normal spectral emittance of electrically conducting materials or materials with electrically conducting substrates, in the temperature range from 600 K to 1400 K, and at wavelengths from 1 μm to 35 μm .

1.2 The test method requires expensive equipment and rather elaborate precautions, but produces data that are accurate to within a few percent. It is suitable for research laboratories where the highest precision and accuracy are desired, but is not recommended for routine production or acceptance testing. However, because of its high accuracy this test method can be used as a referee method to be applied to production and acceptance testing in cases of dispute.

1.3 The values stated in SI units are to be regarded as the standard. The values in parentheses are for information only.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

- 2.1 *ASTM Standards:*²
E349 Terminology Relating to Space Simulation

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

¹ This test method is under the jurisdiction of ASTM Committee E21 on Space Simulation and Applications of Space Technology and is the direct responsibility of Subcommittee E21.04 on Space Simulation Test Methods.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at www.astm.org/contact. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3.1.1 *spectral normal emittance*—the term as used in this specification follows that advocated by Jones (1),³ Worthing (2), and others, in that the word emittance is a property of a specimen; it is the ratio of radiant flux emitted by a specimen per unit area (thermal-radiant exitance) to that emitted by a blackbody radiator at the same temperature and under the same conditions. Emittance must be further qualified in order to convey a more precise meaning. Thermal-radiant exitance that occurs in all possible directions is referred to as hemispherical thermal-radiant exitance. When limited directions of propagation or observation are involved, the word directional thermal-radiant exitance is used. Thus, normal thermal-radiant exitance is a special case of directional thermal-radiant exitance, and means in a direction perpendicular (normal) to the surface. Therefore, spectral normal emittance refers to the radiant flux emitted by a specimen within a narrow wavelength interval centered on a specific wavelength and emitted in a direction normal to the plane of an incremental area of a specimen's surface. These restrictions in angle occur usually by the method of measurement rather than by radiant flux emission properties.

NOTE 1—All the terminology used in this test method has not been standardized. Terminology E349 contains some approved terms. When agreement on other standard terms is reached, the definitions used herein will be revised as required.

4. Summary of Test Method

4.1 The principle of the test method is a direct comparison of the radiant flux from a specimen at a given temperature to the radiant flux of a blackbody at the same temperature and under the same environmental conditions of atmosphere and pressure. The details of this test method are given by Harrison et al (3) and Richmond et al (4).

4.2 The essential features of the test method are the use of a double-beam ratio-recording infrared spectrophotometer with variable slit widths, which combines and compares the signals from the specimen and the reference blackbody through a monochromator system which covers the wavelength range from 1 μm to 35 μm (Note 2). According to Harrison et al (3)

³ The boldface numbers in parentheses refer to the list of references at the end of this test method.

a differential thermocouple with suitable instrumentation is used to maintain a heated specimen and the blackbody at the same temperature.

NOTE 2—An electronic-null, ratio-recording spectrophotometer is preferred to an optical-null instrument for this use. It may be difficult to obtain and maintain linearity of response of an optical-null instrument if the optical paths are not identical to those of the instrument as manufactured.

5. Significance and Use

5.1 The significant features are typified by a discussion of the limitations of the technique. With the description and arrangement given in the following portions of this test method, the instrument will record directly the normal spectral emittance of a specimen. However, the following conditions must be met within acceptable tolerance:

5.1.1 The effective temperatures of the specimen and blackbody must be within 1 K of each other. Practical limitations arise, however, because the temperature uniformities are often not better than a few degrees Kelvin.

5.1.2 The optical path length in the two beams must be equal, or the instrument should operate in a nonabsorbing atmosphere or a vacuum, in order to eliminate the effects of differential atmospheric absorption in the two beams. Measurements in air are in many cases important, and will not necessarily give the same results as in a vacuum, thus the equality of the optical paths for dual beam instruments becomes very critical.

NOTE 3—Very careful optical alignment of the spectrophotometer is required to minimize differences in absorbance along the two paths of the instrument, and careful adjustment of the chopper timing to reduce “cross-talk” (the overlap of the reference and sample signals) as well as precautions to reduce stray radiation in the spectrometer are required to keep the zero line flat. With the best adjustment, the “100 % line” will be flat to within 3 %; both of these measurements should be reproducible within these limits (see 7.3, Note 6).

5.1.3 Front-surface mirror optics must be used throughout, except for the prism in prism monochromators and the grating in grating monochromators, and it should be emphasized that equivalent optical elements must be used in the two beams in order to reduce and balance attenuation of the beams by absorption in the optical elements. It is recommended that optical surfaces be free of SiO₂ and SiO coatings; MgF₂ may be used to stabilize mirror surfaces for extended periods of time. The optical characteristics of these coatings are critical, but can be relaxed if all optical paths are fixed during measurements or the incident angles are not changed between modes of operation (during “0 % line,” “100 % line,” and sample measurements). It is recommended that all optical elements be adequately filled with energy.

5.1.4 The source and field apertures of the two beams must be equal in order to ensure that radiant flux in the two beams compared by the apparatus will pertain to equal areas of the sources and equal solid angles of emission. In some cases it may be desirable to define the solid angle of the source and sample when comparing alternative measurement techniques.

5.1.5 The response of the detector-amplifier system must vary linearly with the incident radiant flux.

6. Apparatus

6.1 The spectrophotometer used for the measurement of spectral normal emittance is equipped with a wavelength drive that provides automatic scanning of the spectrum of radiant flux and a slit servomechanism that automatically opens and closes the slits to minimize the variations of radiant flux in the comparison beam. For most materials the wavelength band-pass of the instrument is generally smaller than the width of any absorption or emission band in the spectrum to be measured. Operation of the spectrophotometer at a higher sensitivity level or in a single-beam mode can be used to evaluate band-pass effects. In a prism instrument, several prisms compositions can be used to cover the complete wavelength range; however, a sodium chloride prism is typically used to cover the spectral range from 1.0 μm to 15 μm , and a cesium bromide prism used to cover the spectral range from 15 μm to 35 μm . As a detector, a vacuum thermocouple with a sodium chloride window is used in the spectral range from 1 μm to 15 μm , and a vacuum thermocouple with a cesium bromide window in the spectral range from 1 μm to 35 μm . A black polyethylene filter is used to limit stray radiation in the 15- μm to 35- μm range.

6.2 In order to reduce the effects of absorption by atmospheric water vapor and carbon dioxide, especially in the 15- μm to 35- μm range, the entire length of both the specimen and reference optical paths in the instrument must be enclosed in dry air (dew point of less than 223 K) by a nearly gas-tight enclosure maintained at a slight positive pressure relative to the surrounding atmosphere.

6.3 The design of the reference blackbody is very critical when accurate measurements are to be made. Several designs are possible and a complete description of the one used at the National Institute of Standards and Technology is presented in Ref (3). Several points should be emphasized in the design of the blackbody reference. The temperature of the blackbody furnace is measured by means of a platinum, platinum-10 % rhodium thermocouple, the bare bead of which extends about 6 mm ($\frac{1}{4}$ in.) into the cavity from the rear. The thermocouple leads are insulated from the core by high-alumina refractory tubing, which is surrounded by a grounded platinum tube to prevent pickup by the thermocouple of spurious signals due to electrical leakage from the winding. The effective emittance of any blackbody furnace which is to be used as a reference, computed by the DeVos’ (5) or the Gouffé (6) equation as the situation dictates, should not be less than 0.995 assuming that the interior of the cavity is at a uniform temperature, within 3° and is a completely diffuse reflector.

6.4 The National Institute of Standards and Technology uses specimens in the shape of strips, 6 mm ($\frac{1}{4}$ in.) wide by 200 mm (8 in.) long, of any convenient thickness. These specimens are heated by passing a current through the length of the strip. Specimen geometry is such that temperature uniformity can be adequately maintained.

6.5 The specimen enclosure should have certain design characteristics to allow for accurate and precise measurements.

6.5.1 The enclosure should be water cooled when measurements are being made at the higher end (1400 K) of the