



Designation: E2625 – 19

Standard Practice for Controlling Occupational Exposure to Respirable Crystalline Silica for Construction and Demolition Activities¹

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INTRODUCTION

Silicon dioxide (silica, SiO_2) is encountered in nature and industry in a wide variety of forms. These range from essentially anhydrous types with or without a very high degree of crystallinity, to highly hydroxylated or hydrated types which are amorphous by X-ray diffraction examination. Crystalline silica² exists in a number of forms or polymorphs. The three major forms, quartz, cristobalite, and tridymite, pertain to this practice. Quartz (or alpha quartz) is the more common form encountered as airborne particulates. Two of the polymorphs, cristobalite and tridymite, are formed at elevated temperatures and are much less common in nature, but might be encountered in several occupations where silicas are fired (calcined) at high temperatures.³ These silica materials have a broad range of physical and chemical properties.

1. Scope

1.1 This practice describes several actions to reduce the risk of harmful occupational exposures in environments containing respirable crystalline silica. This practice is intended for the unique conditions during construction and demolition activities.

1.2 Health requirements relating to occupational exposure to respirable crystalline silica not covered in this practice fall under the jurisdiction of Practice E1132.

1.3 Nothing in this practice shall be interpreted as requiring any action that violates any statute or requirement of any federal, state, or other regulatory agency.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standard-*

ization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

2.1 ASTM Standards:⁴

D4532 Test Method for Respirable Dust in Workplace Atmospheres Using Cyclone Samplers

E1132 Practice for Health Requirements Relating to Occupational Exposure to Respirable Crystalline Silica

E1542 Terminology Relating to Occupational Health and Safety

2.2 ANSI Standards:⁵

Z88.2 1992 American National Standard Practice for Respiratory Protection

ANSI/AIHA Z9.2 2001 Fundamentals Governing the Design and Operation of Local Exhaust Systems

2.3 U.S. Code of Federal Regulations:⁶

29 CFR 1910.134 Respiratory Protection

29 CFR 1910.1000 Air Contaminants

29 CFR 1910.1200 Hazard Communication

¹ This practice is under the jurisdiction of ASTM Committee E34 on Occupational Health and Safety and is the direct responsibility of Subcommittee E34.80 on Industrial Health.

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² Smith, Deane K., "Opal, Cristobalite, and Tridymite: Noncrystallinity Versus Crystallinity, Nomenclature of the Silica Minerals and Bibliography," *Powder Diffraction*, Vol 13, 1998, pp. 1–18.

³ Miles, W. J., "Crystalline Silica Analysis of Wyoming Bentonite by X-ray Diffraction After Phosphoric Acid Digestion," *Analytical Chemistry Acta*, Vol 286, 1994, pp. 97–105.

⁴ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁵ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

⁶ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401, <http://www.access.gpo.gov>.

42 CFR 84 Title 42, Part 84 Approval of Respiratory Protective Devices, Tests for Permissibility, Fees
30 CFR 56, Title 30, Subpart D Air Quality, Radiation, and Physical Agents (MSHA)

2.4 NIOSH Publications:⁷

Manual of Analytical Methods, 4th Ed., DHHS (NIOSH), Publication No. 94-113 August 1994.

Method 7500 for Silica, Crystalline, Respirable (XRD)

Method 7601 for Silica, Crystalline Visible Absorption Spectrophotometry

Method 7602 for Silica, Crystalline (IR)

2000 Guidelines for the Use of ILO International Classification of Radiographs of Pneumoconioses

2.5 Other References:

American Thoracic Society, Standardization of Spirometry—1994 Update

3. Terminology

3.1 For definitions not in this standard related to this practice, refer to Terminology E1542.

4. Significance and Use

4.1 These practices and criteria were developed for occupational exposures during construction and demolition activities. They are intended to (1) protect against clinically significant disease from exposure to respirable crystalline silica, (2) be measurable by techniques that are valid, reproducible, and readily available, and (3) be attainable with existing technology and protective practices.

5. General Requirements

5.1 Occupational Exposure Limit:

5.1.1 Permissible Exposure Limit (PEL)—U.S. Occupational Health and Safety Administration (OSHA) General Industry (see 29 CFR 1910.1000)—Workers shall not be exposed to respirable dust containing 1 % or more quartz exceeding $10/(\% \text{ quartz} + 2) \text{ mg/m}^3$ as an 8-h time-weighted average in any 8-h work shift of a 40-h work week or, for total dust (respirable plus non-respirable), $30/(\% \text{ quartz} + 2) \text{ mg/m}^3$. The PEL for respirable cristobalite and tridymite is one-half the value for quartz.

$$\text{PEL (mg/m}^3\text{) (total dust)} = 30 \div [\% \text{ quartz} + (\% \text{ cristobalite} \times 2) + (\% \text{ tridymite} \times 2) + 2]$$

$$\text{PEL (mg/m}^3\text{) (respirable fraction)} = 10 \div [\% \text{ quartz} + (\% \text{ cristobalite} \times 2) + (\% \text{ tridymite} \times 2) + 2]$$

5.1.2 Federal OSHA PEL is approximately equivalent to a quartz level of $100 \mu\text{g/m}^3$.

5.1.3 Employer shall determine the appropriate PEL for their operation, but in no case shall the PEL be less stringent than the applicable government limit.

5.2 Exposure Assessment and Monitoring:

5.2.1 Risk can be assessed qualitatively based on material safety data sheets (MSDS), historical data, likelihood of dust generation, proximity of airborne dust to workers, nature of the

construction process (for example, wet work—low risk; dry work—higher risk), and location of workers (for example, closed equipment cab). Note that the absence of visible dust is not a guarantee of lack of risk.

5.2.2 Where qualitative risk assessment indicates that a potential risk is present, initial sampling of tasks or representative workers' exposures shall be made to characterize the exposure and its variability, to determine compliance with standards given in 5.1, and to establish a baseline exposure level in all areas where workers are or have the potential to be exposed to silica. Initial task sampling would be not required for short duration or transient tasks, tasks where sampling results would not be timely, representative concentrations are already known, or proven task protection is in place. Conduct exposure sampling when needed to prevent a significant and deleterious change in the contaminant generation process or the exposure controls so that overexposures do not go undetected. This is particularly true for areas or operations where conditions can change dramatically within a short span of time.

5.2.3 Recordkeeping required under this practice shall be maintained and made available for review by employees.

5.2.4 For workers with regular exposure to high silica concentrations who are placed inside of supplied-air respirators or ventilated enclosures, such as in sandblasting, conduct sampling inside of the control device to determine employee exposure. The sampling line shall not interfere with the fit of the respirator. It is possible that consultation with the respirator manufacturer will be necessary to achieve the above requirement.

5.2.5 In areas where overexposures are persistent, a written exposure control plan shall be established to implement engineering, work practice, and administrative controls to reduce silica exposures to below the PEL, or other elected limit, whichever is lower, to the extent feasible. Conduct a root cause analysis for all exposures in excess of the PEL that cannot be accounted for. Root cause analysis involves investigating cause(s) for the excessive exposure, providing remedies, and conducting follow-up sampling to document that exposures are below the PEL.

5.2.6 The employer shall re-assess exposures when there has been a change in the process, equipment, work practices, or control methods that have the potential to result in new or additional exposures to crystalline silica, or when the employer has any reason to believe that new or additional exposures have occurred.

5.2.7 Measurement of worker occupational exposures shall be within the worker's breathing zone and shall meet the criteria of this section. Such measurements need to be representative of the worker's customary activity and be representative of work shift exposure. Use area sampling to characterize exposures and identify effective controls when appropriate to the circumstances.

5.2.8 Respirable dust samples are to be collected in accordance with accepted methods. Refer to Test Method D4532.

5.2.9 Sample data records shall include employee identification, a log of the date and time of sample collection, sampling time duration, volumetric flow rate of sampling,

⁷ Available from CDC/NIOSH, 4676 Columbia Pkwy, Cincinnati, OH 45226-1998.