



Designation: E2544 – 24

Standard Terminology for Three-Dimensional (3D) Imaging Systems¹

This standard is issued under the fixed designation E2544; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This terminology contains common terms, definitions of terms, descriptions of terms, nomenclature, and acronyms associated with three-dimensional (3D) imaging systems in an effort to standardize terminology used for 3D imaging systems.

1.2 The definitions of the terms presented in 3.1 are obtained from various standard documents developed by various standards development organizations. The intent is not to change these universally accepted definitions but to gather, in a single document, terms and their definitions that may be used in current or future standards for 3D imaging systems.

1.2.1 In some cases, definitions of the same term from two standards have been presented to provide additional reference. The text in parentheses to the right of each defined term is the name (and, in some cases, the specific section) of the source of the definition associated with that term.

1.3 The definitions in 3.2 are specific terms developed by this committee for 3D imaging systems. Some terms may have generally accepted definitions in a particular community or are defined in existing standards. If there are conflicting definitions, our preference is to adapt (modify) the ISO standard (if available) for this standard.

1.4 A definition in this terminology is a statement of the meaning of a word or word group expressed in a single sentence with additional information included in notes or discussions.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

NOTE 1—The subcommittee responsible for this standard will review definitions on a five-year basis to determine if the definition is still appropriate as stated. Revisions will be made when determined necessary.

¹ This terminology is under the jurisdiction of Committee E57 on 3D Imaging Systems and is the direct responsibility of Subcommittee E57.10 on Terminology. Current edition approved Jan. 1, 2024. Published February 2024. Originally approved in 2007. Last previous edition approved in 2019 as E2544 – 11a (2019)^{e1}. DOI: 10.1520/E2544-24.

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

- E456 Terminology Relating to Quality and Statistics
- E2919 Test Method for Evaluating the Performance of Systems that Measure Static, Six Degrees of Freedom (6DOF), Pose
- E2938 Test Method for Evaluating the Relative-Range Measurement Performance of 3D Imaging Systems in the Medium Range
- E3124 Test Method for Measuring System Latency Performance of Optical Tracking Systems that Measure Six Degrees of Freedom (6DOF) Pose
- E3125 Test Method for Evaluating the Point-to-Point Distance Measurement Performance of Spherical Coordinate 3D Imaging Systems in the Medium Range
- E2807 Specification for 3D Imaging Data Exchange, Version 1.0

2.2 ASME Standard:³

- B89.4.19 Performance Evaluation of Laser Based Spherical Coordinate Measurement Systems

2.3 ISO Standard:⁴

- VIM International vocabulary of metrology -- Basic and general concepts and associated terms
- ISO 11146-1 Lasers and laser-related equipment — Test methods for laser beam widths, divergence angles and

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American Society of Mechanical Engineers (ASME), ASME International Headquarters, Three Park Ave., New York, NY 10016-5990, <http://www.asme.org>.

⁴ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

beam propagation ratios — Part 1: Stigmatic and simple astigmatic beams

2.4 NIST/SEMATECH Standard.⁵

NIST/SEMATECH e-Handbook of Statistical Methods

3. Terminology

3.1 Definitions:

accuracy of measurement, *n*—closeness of the agreement between the result of a measurement and a true value of the measurand. (VIM 3.5)

DISCUSSION—

(1) Accuracy is a qualitative concept.

(2) The term “precision” should not be used for “accuracy.”

bias (of a measuring instrument), *n*—systematic error of the indication of a measuring instrument. (VIM 3.25)

DISCUSSION—

(1) The bias of a measuring instrument is normally estimated by averaging the error of indication over an appropriate number of repeated measurements.

bias, *n*—difference between the average or expected value of a distribution and the true value.

(NIST/SEMATECH e-Handbook)

DISCUSSION—

(1) In metrology, the difference between precision and accuracy is that measures of precision are not affected by bias, whereas accuracy measures degrade as bias increases.

calibration, *n*—set of operations that establish, under specified conditions, the relationship between values of quantities indicated by a measuring instrument or measuring system, or values represented by a material measure or a reference material, and the corresponding values realized by standards. (VIM 6.11)

DISCUSSION—

(1) The result of a calibration permits either the assignment of values of measurands to the indications or the determination of corrections with respect to indications.

(2) A calibration may also determine other metrological properties such as the effect of influence quantities.

(3) The result of a calibration may be recorded in a document, sometimes called a calibration certificate or a calibration report.

compensation, *n*—the process of determining systematic errors in an instrument and then applying these values in an error model that seeks to eliminate or minimize measurement errors. (ASME B89.4.19)

conventional true value (of a quantity), *n*—value attributed to a particular quantity and accepted, sometimes by convention, as having an uncertainty appropriate for a given purpose. (VIM 1.20)

DISCUSSION—

(1) Examples: (1) at a given location, the value assigned to the quantity realized by a reference standard may be taken as

a conventional true value and (2) the CODATA (1986) recommended value for the Avogadro constant, N_A : $6\,022\,136\,7 \times 10^{23} \text{ mol}^{-1}$.

(2) Conventional true value is sometimes called assigned value, best estimate of the value, conventional value, or reference value.

(3) Frequently, a number of results of measurements of a quantity is used to establish a conventional true value.

error (of measurement), *n*—result of a measurement minus a true value of the measurand. (VIM 3.10)

DISCUSSION—

(1) Since a true value cannot be determined, in practice, a conventional true value is used (see true value and conventional true value).

(2) When it is necessary to distinguish “error” from “relative error,” the former is sometimes called “absolute error of measurement.” This should not be confused with the “absolute value of error,” which is the modulus of error.

indicating (measuring) instrument, *n*—measuring instrument that displays an indication. (VIM 4.6)

DISCUSSION—

(1) Examples include analog indicating voltmeter, digital frequency meter, and micrometer.

(2) The display may be analog (continuous or discontinuous) or digital.

(3) Values of more than one quantity may be displayed simultaneously.

(4) A displaying measuring instrument may also provide a record.

limiting conditions, *n*—the manufacturer’s specified limits on the environmental, utility, and other conditions within which an instrument may be operated safely and without damage. (ASME B89.4.19)

DISCUSSION—

(1) The manufacturer’s performance specifications are not assured over the limiting conditions.

maximum permissible error (MPE), *n*—extreme values of an error permitted by specification, regulations, and so forth for a given measuring instrument. (VIM 5.21)

measurand, *n*—particular quantity subject to measurement. (VIM 2.6)

DISCUSSION—

(1) Example includes vapor pressure of a given sample of water at 20°C.

(2) The specification of a measurand may require statements about quantities such as time, temperature, and pressure.

precision, *n*—closeness of agreement between independent test results obtained under stipulated conditions. (ASTM E456)

DISCUSSION—

(1) Precision depends on random errors and does not relate to the true value or the specified value.

(2) The measure of precision is usually expressed in terms of imprecision and computed as a standard deviation of the test results. Less precision is reflected by a larger standard deviation.

⁵ Available from National Institute of Standards and Technology (NIST), 100 Bureau Dr., Stop 1070, Gaithersburg, MD 20899-1070, <http://www.nist.gov>. e-Handbook available at <http://www.itl.nist.gov/div898/handbook/>.