



Designation: E2427 – 22

Standard Test Method for Acceptance by Performance Testing for Test Sieves¹

This standard is issued under the fixed designation E2427; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This test method is a performance test for acceptance of test sieves.

1.2 This test method compares the performance of an E11 test sieve against an inspection or calibration test sieve using a known quantity of reference material such that the long-term stability of test sieves can be measured.

1.3 This is a test method for checking the accuracy and long-term reliability of test sieves. Since it is not possible to adjust the measuring capability of a test sieve, the test method is designed to offer a verification procedure based on sieving performance by comparison to a standard reference. This test method is not proposed as an alternative to the inspection methods in accordance with Specification E11 or the procedures in MNL 32.

1.4 *Units*—The values stated in SI units are to be regarded as standard. The additional values given are included for information only and are not considered standard.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards*:²

E11 Specification for Woven Wire Test Sieve Cloth and Test Sieves

E177 Practice for Use of the Terms Precision and Bias in ASTM Test Methods

E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

E1638 Terminology Relating to Sieves, Sieving Methods, and Screening Media

MNL 32 Manual on Test Sieving Methods Guidelines for Establishing Sieve Analysis Procedures

3. Terminology

3.1 *Definitions*—For definitions of related terms, refer to Terminology E1638.

3.2 *Definitions of Terms Specific to This Standard*:

3.2.1 *calibration test sieve, n*—a test sieve manufactured using sieve cloth which has been inspected after being mounted in the sieve frame, and that meets the requirements of Table 1 of Specification E11 in part based on the standard deviation of the required number of sample openings in the test sieve (Column 11) not exceeding the maximum allowable for a confidence level of 99.73 % (Column 12). **E11**

3.2.2 *candidate test sieve, n*—the test sieve to be performance tested.

3.2.3 *compliance test sieve, n*—a test sieve manufactured using sieve cloth which has been inspected prior to being mounted in the sieve frame; and that meets the requirements of Table 1 in part based on the standard deviation of the required number of sample openings per 100 square feet of sieve cloth (Column 7) not exceeding the maximum allowable for a confidence level of 66 % (Column 8). **E11**

3.2.4 *endpoint, n*—point at which no material falls through the sieve concluding the sieving, taking into account sample degradation.

3.2.5 *inspection test sieve, n*—a test sieve manufactured using sieve cloth which has been inspected after being mounted

¹ This test method is under the jurisdiction of ASTM Committee E29 on Particle and Spray Characterization and is the direct responsibility of Subcommittee E29.01 on Sieves, Sieving Methods, and Screening Media.

Current edition approved Feb. 1, 2022. Published July 2022. Originally approved in 2005. Last previous edition approved in 2018 as E2427 – 18. DOI: 10.1520/E2427-22.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

in the sieve frame, and that meets the requirements of Table 1 of Specification **E11** in part based on the standard deviation of the required number of sample openings in the test sieve (Column 9) not exceeding the maximum allowable for a confidence level of 99 % (Column 10). **E11**

3.2.6 *percent retained, n*—mass fraction percentage of material that is left upon or retained by the sieve after the test has been performed.

3.2.7 *sieve shaker, n*—the device used to agitate the sieves, excluding hand sieving.

3.2.8 *test sieve (sieve cloth), n*—an apparatus manufactured by mounting **E11** sieve cloth in a frame, designed for use in particle size analysis by sieving. **E11**

4. Significance and Use

4.1 This test method may be used by producers, users, and general interest parties for research and development or production quality control work, and is useful for the comparison of test sieves.

4.2 Because the reference material's particle size distribution will affect the acceptance tolerance, the user should determine an acceptance tolerance based on their specific reference material.

5. Interferences

5.1 The long-term use of test sieves can compromise the reliability of test results. Depending on the type of materials being measured, wear can occur on the diameter of the wires causing opening sizes to change and measuring capability to drift.

5.2 The specific particle size distribution of the reference material will affect the acceptance tolerance. Therefore each reference material shall be developed based on a desired particle size distribution.

5.3 Care should be taken with the use of the reference materials. Since the same batch of material may be used more than one time, it shall not be contaminated as variation in the material will affect the test results.

5.4 The exact same sieve shaker shall be used for any performance comparison.

6. Apparatus

6.1 *Candidate Test Sieve*, sieve in accordance with Specification **E11**.

6.2 *Sieve Shaker*, able to continuously agitate the sieve for the time required to reach the endpoint.

6.3 *Inspection or Calibration Test Sieve*, certified as such by the manufacturer in accordance with Specification **E11**.

6.4 *Balance*, having the capacity to weigh the appropriate sample sizes in grams, with accuracy to 0.01 g or better.

7. Hazards

7.1 Manufacturers' procedures should be followed when operating machinery such as sieve-shaking devices. The testing of some materials may produce dust. Proper procedures for

minimizing dust inhalation and working with hazardous materials should be followed at all times. Materials likely to produce high levels of dust may not be appropriate for use without special precautions.

8. Preparation of Apparatus

8.1 Select an inspection or calibration test sieve of the same nominal aperture size as the candidate test sieve to be tested for acceptance.

8.2 The selected candidate test sieve to be tested shall be physically sound. The sieve cloth shall be taut and free of broken or distorted wires. Joints shall be intact. Sieve frames shall be cylindrical and nest easily with other sieves.

8.3 Select the reference material to be used to conduct the test. Reference materials shall be either certified standard test materials that are purchased or prepared by the user. If prepared by the user, it is recommended that the reference material be of the same composition as the production material. If less than the entire batch is used, acquire a test sample in accordance with **MNL 32**.

9. Preparation of Reference Material

9.1 *User-Prepared Reference Material*—The reference material may be prepared from the production material being tested, provided that the material will not blind or adhere to the sieve apertures nor break down during the test procedure. Prepared reference material is not traceable and shall only be used internally for this comparative test. If certified reference material is used, no preparation of reference material is required.

9.2 In accordance with the size of the reference material produced, an inspection or calibration test sieve of the same size and a sieve that is one size coarser and a collection pan are required. For example, if 125- μm reference material is to be produced, a 125- μm (No. 120) sieve, a 150- μm (No. 100) sieve, and a collection pan are used.

9.3 Nest the inspection or calibration test sieves in the shaker with the coarser sieve in the top position, the finer sieve in the second position, and the collection pan in the bottom position. Any additional shaker positions are not used.

9.4 Add all the reference material to the coarser sieve. Continue sieving until approximately half the total amount of reference material required is retained on the finer sieve and the balance is in the collection pan. All the material retained on the finer 125- μm (No. 120) sieve will become reference material, as well as an equal amount by weight of the material in the collection pan. The material retained on the larger 150- μm (No. 100) sieve is discarded. Combine all the materials from the finer sieve and the collection pan in equal proportions to produce the reference material required.

10. Performance Test Records

10.1 A candidate test sieve may be evaluated for acceptance based on this standard comparative test method. The resulting performance test records shall be retained for the life of the sieve with its traceable number in accordance with Specification **E11** marking requirements.