



Designation: E1254 – 13 (Reapproved 2023)

Standard Guide for Storage of Radiographs and Unexposed Industrial Radiographic Films¹

This standard is issued under the fixed designation E1254; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This guide may be used for the control and maintenance of industrial radiographs and unexposed films used for industrial radiography.

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

NOTE 1—For information purposes, refer to Terminology E1316. The terms stated therein, however, are not specifically referenced in the text of this document.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

E94 Guide for Radiographic Examination Using Industrial Radiographic Film

E746 Practice for Determining Relative Image Quality Response of Industrial Radiographic Imaging Systems

E1316 Terminology for Nondestructive Examinations

¹ This guide is under the jurisdiction of ASTM Committee E07 on Nondestructive Testing and is the direct responsibility of Subcommittee E07.01 on Radiology (X and Gamma) Method.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

2.2 ISO Standards:³

ISO 18901 Imaging Materials—Processed silver-gelatin type black-and-white films - Specifications for stability

ISO 18902 Imaging Materials—Processed photographic films, plates, and papers - Filing enclosures and storage containers

ISO 18916 Processed Photographic Materials—Photographic activity test for enclosure materials

ISO 18917 Photography—Determination of residual thiosulfate and other related chemicals in processed photographic materials - Methods using iodine-amylose, methylene blue and silver sulfide

3. Significance and Use

3.1 The provisions of this guide are intended to control the quality of industrial radiographs and unexposed films only and are not intended for controlling the acceptability of the materials or products radiographed. It is further intended that this guide be used as an adjunct to Guide E94.

3.2 The necessity for applying specific control procedures such as those described in this guide is dependent to a certain extent, on the degree to which a user adheres to good processing and storage practices as a matter of routine procedure.

4. Unexposed Film Storage

4.1 Unopened Containers:

4.1.1 *Storage Recommendations*—Any films in containers sealed by the manufacturer and not opened should be stored with the films on edge, or as recommended by the specific manufacturer, to avoid container damage and possible film damage. Storage temperature should be between 40 °F (4.4 °C) and 75 °F (24 °C) at a relative humidity range of 30 % to 60 %.

4.1.2 *Higher Storage Temperatures*—When temperatures exceed 90 °F (32 °C) for 30 days, some unexposed films may be processed under normal existing conditions to test for fogging. The outside sheets in a pack of cut films or the ends of rolled films are most affected by heat. If excessive fogging is found on these samples, subsequent sampling may be done

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.