



Designation: D8257/D8257M – 22

Standard Specification for Mechanically Attached Polymeric Roof Underlayment Used in Steep Slope Roofing¹

This standard is issued under the fixed designation D8257/D8257M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ε) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 This specification addresses mechanically attached polymeric roof underlayment used in steep slope roofing.

1.2 The objective of this specification is to provide a finished product that will be used as a water-shedding underlayment layer on steep sloped roofs prior to and after installation of the primary roof covering.

1.3 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in nonconformance with the standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

D146/D146M Test Methods for Sampling and Testing Bitumen-Saturated Felts and Woven Fabrics for Roofing and Waterproofing

D228/D228M Test Methods for Sampling, Testing, and Analysis of Asphalt Roll Roofing, Cap Sheets, and

Shingles Used in Roofing and Waterproofing

D751 Test Methods for Coated Fabrics

D1079 Terminology Relating to Roofing and Waterproofing

D1204 Test Method for Linear Dimensional Changes of Nonrigid Thermoplastic Sheet or Film at Elevated Temperature

D4533/D4533M Test Method for Trapezoid Tearing Strength of Geotextiles

D4798/D4798M Practice for Accelerated Weathering Test Conditions and Procedures for Bituminous Materials (Xenon-Arc Method)

D4869/D4869M Specification for Asphalt-Saturated Organic Felt Underlayment Used in Steep Slope Roofing

D5035 Test Method for Breaking Force and Elongation of Textile Fabrics (Strip Method)

E96/E96M Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials

F1667 Specification for Driven Fasteners: Nails, Spikes, and Staples

G113 Terminology Relating to Natural and Artificial Weathering Tests of Nonmetallic Materials

G151 Practice for Exposing Nonmetallic Materials in Accelerated Test Devices that Use Laboratory Light Sources

G155 Practice for Operating Xenon Arc Lamp Apparatus for Exposure of Materials

3. Terminology

3.1 *Definitions*—For definitions of terms used in this specification, refer to Terminologies **D1079** and **G113**.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *polymeric roof underlayment*—a sheet material primarily composed of one or more synthetic polymers for use as a secondary water-shedding layer on steep sloped roofs when installed below the primary roof covering.

3.2.1.1 *Discussion*—Examples include polyethylene, polypropylene, or polyethylene terephthalate.

4. Workmanship, Finish, and Appearance

4.1 The polymeric roof underlayment shall be supplied in roll form.

4.2 The polymeric roof underlayment shall be uniform in thickness and appearance. It shall be free of visible defects

¹ This specification is under the jurisdiction of ASTM Committee **D08** on Roofing and Waterproofing and is the direct responsibility of Subcommittee **D08.02** on Steep Roofing Products and Assemblies.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



such as holes, ragged or untrue edges, breaks, cracks, tears, and protruding edges of reinforcement.

4.3 The surface of the underlayment sheet shall be designed to provide traction and slip resistance to the applicator.

NOTE 1—The intent of 4.3 is to recognize that surface slipperiness is important when working on a roof and, while no test method is specified in this standard, several methods for assessing the relative slipperiness of surfaces are available. It is the further intent of this paragraph to ensure that, whatever method is used, the friction coefficient or resistance to slipping of the surface of these products should be at least as great as asphalt-saturated felt shingle underlayment tested under the same conditions of temperature and wetness as agreed between purchaser and seller.

5. Physical Requirements

5.1 The polymeric roof underlayment shall conform to the physical requirements prescribed in Table 1.

6. Sampling

6.1 The samples to be tested for conformance to this specification shall be taken directly from rolls randomly selected in accordance with Test Methods D146/D146M.

6.2 The specimens shall be cut from the selected roll so that no specimen is taken from a portion of the roll that exhibits damage from handling or prolonged exposure to light.

7. Test Methods

7.1 *Conditioning*—Unless otherwise stated, all specimens to be tested shall be conditioned for a minimum period of 24 h at 23 ± 2 °C [73 ± 4 °F] and 50 ± 10 % relative humidity (RH) prior to testing.

NOTE 2—The positive and negative variations specified, along with the temperature and relative humidity settings, are the maximum allowed operational fluctuations from the set points specified under equilibrium conditions. They do not imply that the set points can be higher or lower than those specified.

7.2 *Unrolling*—The polymeric roof underlayment shall not crack nor be so sticky as to cause tearing, delamination, or other damage upon being unrolled at temperatures between 0 and 60 °C [32 and 140 °F]. A finished roll shall be conditioned at each of the aforementioned temperatures for 24 h, and then unrolled within 5 min (± 1 min) at laboratory conditions.

7.3 *Pliability*—Ten 25.4 mm by 203 mm [1 in. by 8 in.] specimens, five taken in the machine direction and five taken in the cross-machine direction, are maintained at -10 ± 2 °C [14 ± 4 °F] for a minimum of 24 h and the exposed surface is bent over a 3.2 mm [$\frac{1}{8}$ in.] diameter steel mandrel through a 90° angle. Complete the entire procedure inside the refrigerated unit, including bending over the mandrel, within 2 ± 1 s.

TABLE 1 Requirements for Polymeric Roof Underlayments

Test Requirement	Specimen Type	Test Method	Conditions of Acceptance
Unrolling	As received	7.2	No visible cracking, tearing, or delamination of underlayment
Pliability	As received	7.3	No visible cracking or delamination of underlayment
Water Vapor Transmission	As received	7.4	Results shall be reported in Perms
Liquid Water Transmission	As received	7.5	Shall meet the “PASS” requirements of ASTM D4869/D4869M
Linear Dimensional Change	As received	7.6	Max. linear change of -2.5 to $+1$ %
Tensile Strength (machine and cross-machine direction)	As received After Thermal Cycling After Laboratory Accelerated Weathering	7.7 7.7 and 7.11 7.7 and 7.12	Min. 3.5 kN/m [20 lbf/in.]
Tearing Strength (machine and cross-machine direction)	As received After Thermal Cycling After Laboratory Accelerated Weathering	7.8 7.8 and 7.11 7.8 and 7.12	Min. 67 N [15 lbf]
Fastener Pull-Through Resistance	As received After Thermal Cycling After Laboratory Accelerated Weathering	7.9 7.9 and 7.11 7.9 and 7.12	Min. 111 N [25 lbf]
Hydrostatic Resistance	As received After Thermal Cycling After Laboratory Accelerated Weathering	7.10 7.10 and 7.11 7.10 and 7.12	No water shall pass through any specimen
Thermal Cycling	As received	7.11	No visible damage such as peeling, chipping, crazing, splitting, cracking, flaking, or pitting
Laboratory Accelerated Weathering ^A	As received	7.12	No visible damage such as peeling, chipping, crazing, splitting, cracking, flaking, or pitting

^A The effect of laboratory accelerated weathering on the tensile strength, tearing strength, fastener pull-through resistance, and hydrostatic resistance of the roof underlayment is for the purpose of simulating the effect of solar radiation, heat, and moisture on the roof underlayment during the period in which it is exposed to the environment before the roof covering is installed.