



Designation: D6773 – 22

Standard Test Method for Bulk Solids Using Schulze Ring Shear Tester¹

This standard is issued under the fixed designation D6773; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This test method covers the apparatus and procedures for measuring the unconfined yield strength of bulk solids during both continuous flow and after storage at rest. In addition, measurements of internal friction, bulk density, and wall friction on various wall surfaces are included.

1.2 This test method covers operation of the manually-controlled Schulze Ring Shear Tester. An automated version of this tester is also available. Its method of testing bulk solids is similar in principle to that described in this test method.

1.3 The most common use of this information is in the design of storage bins and hoppers to prevent flow stoppages due to arching and ratholing, including the slope and smoothness of hopper walls to provide mass flow. Parameters for structural design of such equipment may also be derived from this data. Another application is the measurement of the flowability of bulk solids, for example, for comparison of different products or optimization.

1.4 All observed and calculated values shall conform to the guidelines for significant digits and rounding established in Practice [D6026](#).

1.4.1 The procedures used to specify how data are collected/recorded or calculated in this standard are regarded as the industry standard. In addition, they are representative of the significant digits that generally should be retained. The procedures used do not consider material variation, purpose for obtaining the data, special purpose studies, or any considerations for the user's objectives; and it is common practice to increase or reduce significant digits of reported data to be commensurate with these considerations. It is beyond the scope of this standard to consider significant digits used in analysis methods for engineering design.

1.5 *Units*—The values stated in SI units are to be regarded as standard. No other units of measure are included in this standard.

¹ This test method is under the jurisdiction of ASTM Committee [D18](#) on Soil and Rock and is the direct responsibility of Subcommittee [D18.24](#) on Characterization and Handling of Powders and Bulk Solids.

Current edition approved Oct. 15, 2022. Published January 2023. Originally approved in 2002. Last previous edition approved in 2016 as D6773 – 16. DOI: 10.1520/D6773-22.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.7 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

- [D653 Terminology Relating to Soil, Rock, and Contained Fluids](#)
- [D2216 Test Methods for Laboratory Determination of Water \(Moisture\) Content of Soil and Rock by Mass](#)
- [D3740 Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction](#)
- [D4753 Guide for Evaluating, Selecting, and Specifying Balances and Standard Masses for Use in Soil, Rock, and Construction Materials Testing](#)
- [D6026 Practice for Using Significant Digits and Data Records in Geotechnical Data](#)
- [D6128 Test Method for Shear Testing of Bulk Solids Using the Jenike Shear Tester](#)
- [E177 Practice for Use of the Terms Precision and Bias in ASTM Test Methods](#)
- [E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method](#)

3. Terminology

3.1 *Definitions*—For definitions of common technical terms in this standard, refer to Terminology [D653](#).

4. Summary of Test Method

4.1 A representative specimen of bulk solid is placed in a shear cell of specific dimensions.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

4.2 When running an instantaneous or time shear test, a normal load is applied to the cover, and the specimen is presheared until a steady state shear value has been reached. The shear stress is then immediately reduced to zero.

4.3 An instantaneous test is run by shearing the specimen under a reduced normal load until the shear force goes through a maximum value and then begins to decrease.

4.4 A time shear test is run similarly to an instantaneous shear test, except that the specimen is placed in a consolidation bench for the specified time between the preshear and shear steps.

4.5 A wall friction test is run by sliding the specimen over a coupon of wall material and measuring the frictional resistance as a function of normal, compressive load.

4.6 A wall friction time test involves sliding the specimen over the coupon of wall material, stopping and leaving the load on the specimen for a predetermined period, and then sliding it again to see if the shearing force has changed.

5. Significance and Use

5.1 Reliable, controlled flow of bulk solids from bins and hoppers is essential in almost every industrial facility. Unfortunately, flow stoppages due to arching and ratholing are common. Additional problems include uncontrolled flow (flooding) of powders, segregation of particle mixtures, usable capacity which is significantly less than design capacity, caking and spoilage of bulk solids in stagnant zones, and structural failures.

5.2 By measuring the flow properties of bulk solids, and designing bins and hoppers based on these flow properties, most flow problems can be prevented or eliminated (1).³

5.3 For bulk solids with a significant percentage of particles (typically, one third or more) finer than about 6 mm (¼ in.), the unconfined yield strength is governed by the fines (–6 mm fraction). For such bulk solids, strength and wall friction tests may be performed on the fine fraction only.

NOTE 1—The quality of the result produced by this standard is dependent on the competence of personnel performing it, and the suitability of the equipment and facilities used. Agencies that meet the criteria of Practice D3740 are generally considered capable of competent and objective testing/sampling/inspection/etc. Users of this standard are cautioned that compliance with Practice D3740 does not in itself ensure reliable results. Reliable results depend on many factors; Practice D3740 provides a means of evaluating some of those factors. Practice D3740 was developed for agencies engaged in the testing or inspection (or both) of soil and rock. As such it is not totally applicable to agencies performing this standard. However, users of this standard should recognize that the framework of Practice D3740 is appropriate for evaluating the quality of an agency performing this standard. Currently there is no known qualifying national authority that inspects agencies that perform this standard.

6. Apparatus

6.1 The Schulze Ring Shear Tester (Figs. 1-6) is composed of a base 1 and a casing 2. The casing 2 contains the driving and measuring units and carries the working table 38.

6.2 The driving axle 5 (with detachable plastic cap 6) causes the shear cell 4 to rotate. The driver pins at the underside of the shear cell must set in the toothed wheel at the driving axle 5 to enable a close connection between shear cell and driving axle. The driving axle is driven by an electric motor and can rotate to the right or to the left. In order to shear the bulk solid specimen, the driving axle 5 along with the shear cell 4 rotate clockwise (as seen from the top). The electric motor is controlled from the front panel 35 at the front side of casing 2 (Fig. 3). The motor and drive system cause the shear cell to rotate at a speed adjustable between 0.007 and 0.13 rad/min.

6.3 The shear cell lid 7 as well as the bottom of the shear cell 4 has bent bars made of stainless steel (Fig. 4) to prevent slipping of the bulk solid at the lid or the bottom of the shear cell.

NOTE 2—The standard cell has 20 bars, each of which is 4 mm tall ($h_{Mi} = 4$ mm, Fig. 7).

6.4 The crossbeam 8 sits on the lid 7 and is fixed with two knurled screws 9. The crossbeam 8 has several functions: In the center of the crossbeam 8 is a fixed axis 10 with a hook to append the hanger 11 (in Figs. 3 and 4 only the handle of the hanger standing out from the driving axle can be seen). Rollers at the ends of the crossbeam and the removable guide rollers 12 prevent movement of lid 7 from the centered position.

6.5 A hook 14 at the upper end of the axis 10 of the crossbeam 8 is fastened to the balance arm 15. This arm along with counterbalance 29 (Fig. 6) serves to compensate for the masses of lid 7, crossbeam 8, hanger 11, and tie rods 13. The counterbalance 29 is found at the rear side of the balance arm 15.

6.6 A digital displacement indicator 31 (Fig. 8) is used for the measurement of the height of the bulk solid specimen.

6.7 Bolts at the ends of the crossbeam 8 are used to append the tie rods 13. Therefore, a circular hole is at one end of each tie rod 13. The opposite end is provided with an elongated hole for suspending in the adjustable seating 16 attached to the load beam 17.

6.8 The rotation of the lid 7 is prevented by the tie rods 13 which transfer the tensile force to the load beams 17.

6.9 The bottom part of the hanger 11, which hangs on the crossbeam 8 and serves for exerting a normal load N on the bulk solid, is located within the base 1 (Fig. 1). The hanger has a circular plate 19 at its lower end for holding the applied mass pieces.

6.10 For control of the motor drive a front panel 35 (Fig. 3) is at the front side of the casing 2.

6.11 The load beams 17 are connected parallel. Each load beam must be capable of measuring a force up to 200 N with a precision of 0.02 % of full scale. Thus, the total measuring range, which is twice the measuring range of one load beam, is 400 N. The signal from the force transducer is conditioned by an amplifier and shown on a recorder. (**Warning**—To avoid overloading of the load beams, the indicated maximum normal load must not be exceeded.)

6.12 For the Schulze Ring Shear Tester RST-01.01 different shear cells are available. The dimensions of the Standard cell

³ The boldface numbers in parentheses refer to the list of references at the end of this standard.