



Designation: D6618 – 23

Standard Test Method for Evaluation of Engine Oils in Diesel Four-Stroke Cycle Supercharged 1M-PC Single Cylinder Oil Test Engine¹

This standard is issued under the fixed designation D6618; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

INTRODUCTION

This test method can be used by any properly equipped laboratory, without outside assistance. However, the ASTM Test Monitoring Center (TMC)² provides reference oils and an assessment of the test results obtained on those oils by the laboratory. By this means, the laboratory will know whether their use of the test method gives results statistically similar to those obtained by other laboratories. Furthermore, various agencies require that a laboratory utilize the TMC services in seeking qualification of oils against specifications. For example, the U.S. Army imposes such a requirement, in connection with several Army engine lubricating oil specifications.

Accordingly, this test method is written for use by laboratories that utilize the TMC services. Laboratories that choose not to use those services may simply ignore those portions of the test method that refer to the TMC.

This test method may be modified by means of Information Letters issued by the TMC. In addition, the TMC may issue supplementary memoranda related to the test method.

1. Scope*

1.1 This test method covers a four-stroke cycle diesel engine test procedure for evaluating engine oils for certain high-temperature performance characteristics, particularly ring sticking, ring and cylinder wear, and accumulation of piston deposits. Such oils include both single viscosity SAE grade and multiviscosity SAE grade oils used in diesel engines. It is commonly known as the 1M-PC test (PC for Pre-Chamber) and is used in several API oil categories, notably the CF and CF-2 and the military category described in MIL-PRF-2104 (see [Note 1](#)).

NOTE 1—Companion test methods used to evaluate other engine oil performance characteristics for API oil categories CF and CF-2 are discussed in SAE J304. The companion tests used by the military can be found in MIL-PRF-2104.

1.2 The values stated in SI units are to be regarded as standard.

¹ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.B0.02 on Heavy Duty Engine Oils. The test engine sequences were originally developed in 1956 by ASTM Committee D02. Subsequently, the procedures were published in an ASTM Special Technical Publication.

Current edition approved July 1, 2023. Published July 2023. Originally approved in 2000. Last previous edition approved in 2016 as D6618 – 16. DOI: 10.1520/D6618-23.

² ASTM Test Monitoring Center, 203 Armstrong Drive Freeport, PA 16229. The TMC issues Information Letters that supplement this test method. This edition incorporates revisions contained in all information letters through No. 23–1.

1.2.1 *Exception*—The values in parentheses are provided for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 This test method is arranged as follows:

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1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:³

- D86 Test Method for Distillation of Petroleum Products and Liquid Fuels at Atmospheric Pressure
- D93 Test Methods for Flash Point by Pensky-Martens Closed Cup Tester
- D97 Test Method for Pour Point of Petroleum Products
- D130 Test Method for Corrosiveness to Copper from Petroleum Products by Copper Strip Test
- D235 Specification for Mineral Spirits (Petroleum Spirits) (Hydrocarbon Dry Cleaning Solvent)
- D445 Test Method for Kinematic Viscosity of Transparent and Opaque Liquids (and Calculation of Dynamic Viscosity)
- D482 Test Method for Ash from Petroleum Products
- D524 Test Method for Ramsbottom Carbon Residue of Petroleum Products
- D613 Test Method for Cetane Number of Diesel Fuel Oil
- D664 Test Method for Acid Number of Petroleum Products by Potentiometric Titration
- D1319 Test Method for Hydrocarbon Types in Liquid Petroleum Products by Fluorescent Indicator Adsorption
- D1796 Test Method for Water and Sediment in Fuel Oils by the Centrifuge Method (Laboratory Procedure)
- D2422 Classification of Industrial Fluid Lubricants by Viscosity System
- D2425 Test Method for Hydrocarbon Types in Middle Distillates by Mass Spectrometry
- D2500 Test Method for Cloud Point of Petroleum Products and Liquid Fuels
- D2622 Test Method for Sulfur in Petroleum Products by Wavelength Dispersive X-ray Fluorescence Spectrometry
- D4052 Test Method for Density, Relative Density, and API Gravity of Liquids by Digital Density Meter
- D4175 Terminology Relating to Petroleum Products, Liquid Fuels, and Lubricants
- D4294 Test Method for Sulfur in Petroleum and Petroleum Products by Energy Dispersive X-ray Fluorescence Spectrometry
- D4485 Specification for Performance of Active API Service Category Engine Oils
- D4863 Test Method for Determination of Lubricity of Two-Stroke-Cycle Gasoline Engine Lubricants (Withdrawn 2022)⁴
- D5302 Test Method for Evaluation of Automotive Engine Oils for Inhibition of Deposit Formation and Wear in a Spark-Ignition Internal Combustion Engine Fueled with

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁴ The last approved version of this historical standard is referenced on www.astm.org.