



Designation: D4846 – 96 (Reapproved 2021)

Standard Test Method for Resistance to Unsnapping of Snap Fasteners¹

This standard is issued under the fixed designation D4846; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the force required to disengage snap fasteners by a pull perpendicular to and parallel with the plane of the snap fastener.

1.2 This test method requires attachment of snaps to specimens using specifications provided by the producers of the snaps.

1.3 This test method is used to establish correlation to wear conditions and for comparing different brands and types of snap fasteners.

1.4 The values stated in SI units are to be regarded as standard. The values given in parentheses after SI units are provided for information only and are not considered standard.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D76/D76M Specification for Tensile Testing Machines for Textiles

D123 Terminology Relating to Textiles

D1776/D1776M Practice for Conditioning and Testing Textiles

¹ This test method is under the jurisdiction of ASTM Committee D13 on Textiles and is the direct responsibility of Subcommittee D13.54 on Subassemblies.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3. Definitions

3.1 *lateral holding strength, n*—the force required to disengage a snap fastener resulting from a pull in the plane parallel to the material to which the snap fastener is attached.

3.2 *snap action, n*—the force required to disengage a snap fastener resulting from a pull exerted perpendicular to the plane of material to which the snap fastener is attached.

3.3 *snap fastener, n*—a device for attaching one material to another consisting of matching male and female parts, each of which is attached to a separate material so that the parts can be joined by a low compressive force and separated by a low perpendicular tensile force.

3.4 For definitions of other textile terms used in this test method, refer to Terminology D123.

4. Summary of Test Method

4.1 Snap fasteners mounted on strips of material near the end are tested on standard tensile testing machines equipped for testing the strength of textile fabrics and having sensitivity for accurate low force levels.

4.2 Tests are made on snap fasteners before laundering with the option of testing again after a pre-determined number of launderings or other types of refurbishing.

5. Significance and Use

5.1 This test method may be used for acceptance testing of commercial shipments of snap fasteners, but caution is advised since information on between laboratory precision is incomplete. Comparative tests as directed in 5.1.1 are advisable.

5.1.1 In case of a dispute arising from differences in reported test results when using Test Method D4846 for acceptance testing of commercial shipments, the purchaser and seller should conduct comparative tests to determine if there is statistical bias between their laboratories. Competent statistical assistance is recommended for the investigation of bias. As a minimum, the two parties should take a group of test specimens that are as homogeneous as possible and that are from a lot of material of the type in question. The test specimens then should be assigned randomly in equal numbers to each laboratory for testing. The average results from the two laboratories should be compared using Student's *t*-test for unpaired data and an acceptable probability level chosen by the

two parties before testing is begun. If a bias is found, either its cause must be found and corrected or the purchaser and seller must agree to interpret future test results in the light of the known bias.

6. Apparatus

6.1 Tensile Testing Machine—A constant rate of extension (CRE) type or constant rate of traverse (CRT) type testing machine conforming to Specification **D76/D76M** with a rate of traverse of 305 mm (12 in.)/min, or a rate agreed upon between purchaser and seller, and a scale which will produce accurate results at very low force levels. There may be no overall correlation between the results obtained with the CRE and CRT tensile testing machines. In the case of controversy, however, the CRE method shall prevail.

6.2 Jaws—The back jaws of the clamps on the tensile testing machine should be at least the same width as the front jaws. The front jaws must be 25.4 mm (1 in.) wide.

6.3 Aluminum Plate—A plate is required measuring 50 mm by 100 mm by 4 mm (2 in. by 4 in. by $\frac{1}{8}$ in.) with dowel pins inserted (see **Fig. 1**).

6.4 Attaching Machine—A hand operated, foot operated, or automatic machine for attaching snap fastener parts conforming to specifications of seller.

7. Sampling

7.1 Lot Sample—As a lot sample for acceptance testing, take at random the number of shipping cartons of snap fasteners or shipping cartons of garments directed in an applicable material specification or other agreement between the purchaser and the seller. Consider shipping cartons of snap fasteners or shipping cartons of garments to be the primary sampling units.

NOTE 1—An adequate specification or other agreement between the purchaser and the seller requires taking into account the variability between shipping cartons, units within a shipping carton, and between specimens from a unit within a shipping carton, to provide a sampling plan with a meaningful producer's risk, consumer's risk, acceptable quality

level, and limiting quality level.

7.2 Laboratory Sample—As a laboratory sample for acceptance testing, proceed as follows:

7.2.1 Unattached Snap Fasteners—Take one box or card of unattached snap fasteners at random from each shipping carton in the lot sample. If the male and female parts are packed separately, take one box of each from each shipping carton in the lot sample.

7.2.2 Attached Snap Fasteners—Take one garment from each shipping carton in the lot sample.

7.3 Test Specimens:

7.3.1 Unattached Snap Fasteners—From each box or card in the laboratory sample, take five snap fasteners at random. If the male and female parts are packed separately, for each pair of boxes from a shipping carton in the lot sample, take five male parts at random and match them with five female parts taken at random.

7.3.2 Attached Snap Fasteners—From each garment in the laboratory sample, take five snap fasteners at random on garments with more than five. If less than five, take all snap fasteners from each garment.

8. Conditioning

8.1 Condition the specimens by bringing them from the dry side to approximate moisture equilibrium for testing in the standard atmosphere for testing textiles as directed in Practice **D1776/D1776M**.

9. Procedure

9.1 Preparing Specimens:

9.1.1 Attaching Loose Snap Fasteners—When snap fasteners are to be attached to a material typical to intended production, the pinch setting and other conditions specified by the seller must be used. Cut fabric specimens to dimensions of 38 mm by 89 mm (1.5 in. by 3.5 in.) and attach male part to one fabric specimen and female part to the other fabric specimen, both approximately 19 mm ($\frac{3}{4}$ in.) from the ends or edge of the fabric specimens (see **Fig. 2**).

9.1.2 Cutting Specimens From Garments—Cut specimen from garments so that the snap fasteners are approximately 19 mm ($\frac{3}{4}$ in.) from the end of a specimen measuring 38 mm

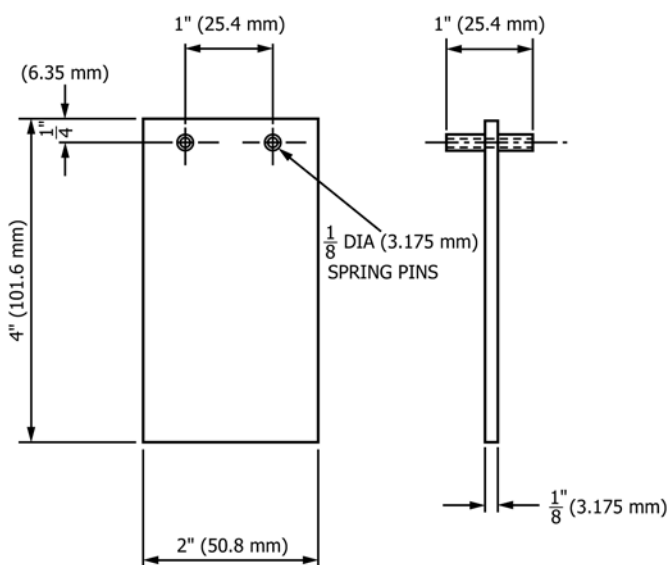


FIG. 1 Aluminum Plate

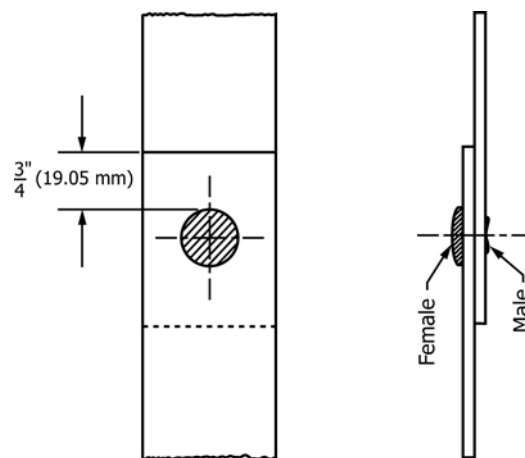


FIG. 2 Specimen and Snap Fastener Arrangement for Testing