



Standard Specification for Drain, Waste, and Vent (DWV) Plastic Fittings Patterns¹

This standard is issued under the fixed designation D3311; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification provides standard fitting geometries and laying lengths for plastic fittings intended for use in drain, waste, and vent applications. (See Specifications [D2661](#) and [D2665](#).)

1.2 Fittings meeting the requirements of this standard specification are designed for use with outside diameter controlled pipe. The inside diameter of pipe can vary significantly as the wall thickness and outside diameter varies and therefore is not suitable for use as a fitting socket.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

¹ This specification is under the jurisdiction of ASTM Committee [F17](#) on Plastic Piping Systems and is the direct responsibility of Subcommittee [F17.63](#) on DWV. Current edition approved Oct. 1, 2022. Published October 2022. Originally approved in 1974. Last previous edition approved in 2021 as D3311 – 17(2021). DOI: 10.1520/D3311-22.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[D2661](#) Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe and Fittings

[D2665](#) Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

[F1498](#) Specification for Taper Pipe Threads 60° for Thermoplastic Pipe and Fittings

3. Requirements

3.1 Fittings shall conform to the geometries and laying lengths as shown in [Tables 1–45](#) and [Figs. 1–5](#). Tolerances shall be $\pm 1/16$ in. unless otherwise specified.

3.2 Spigot and hub dimensions shall conform to the requirements of the referencing standard.

3.3 The exact outside shape of a fitting is not determined by the outline drawings shown in this specification but rather by the socket dimensions, wall thickness requirements, waterway, laying lengths, and any other critical dimensions that may be specified.

3.4 The pitch of sockets for patterns with 90° angles (except vent fittings) shall be $1/4$ in./ft or $1^\circ 12$ min.

3.5 On double reducing sanitary tees, the *G2* dimension on branches will be calculated on the larger size and centerlines shall remain the same for both branches.

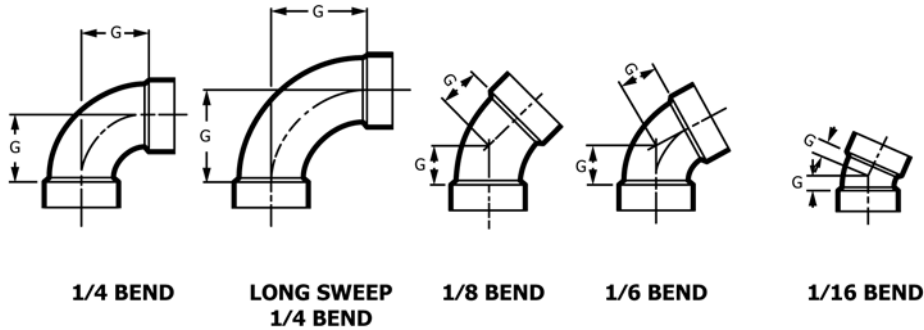
3.6 All other dimensions, materials and property requirements shall be in conformance with the referencing standard.

4. Keywords

4.1 DWV; fittings; plastic; Schedule 40; thermoplastic

*A Summary of Changes section appears at the end of this standard

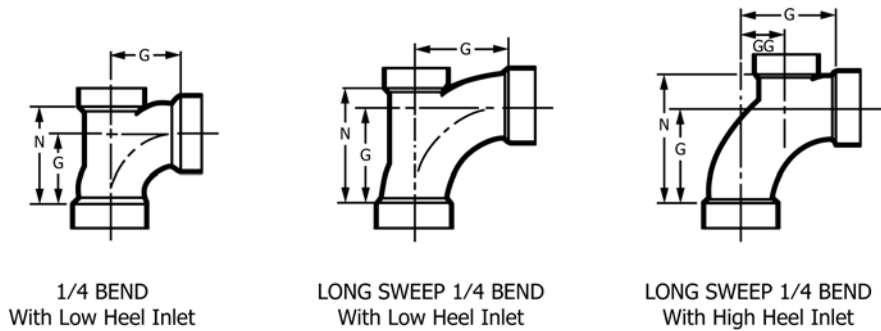
TABLE 1 Bends, in. (mm)



Nominal Pipe Size	1/4 Bend	Long Sweep 1/4 Bend	1/8 Bend	1/6 Bend	1/16 Bend
	G	G	G	G	G
1 1/4	1 9/16 (40)	2 1/4 (57)	1 (25)	7/8 (22)	7/16 (11)
1 1/2	1 3/4 (44)	2 3/4 (70)	1 1/8 (29)	1 (25)	1/2 (13)
2	2 5/16 (59)	3 1/4 (83)	1 1/2 (38)	1 5/16 (33)	11/16 (17)
3	3 1/16 (78)	4 1/16 (103)	1 3/4 (44)	1 11/16 (43)	13/16 (21)
4	3 7/8 (98)	4 15/16 (125)	2 3/16 (56)	2 1/16 (52)	1 (25)
6	5 (min) (127)	9 (229)	2 (min) (51)	3 3/8 (86)	1 1/2 (38)
8	6 (152)	...	2 1/16 (52)	...	1 1/2 (38)
10	9 1/4 (235) ^A	...	2 5/8 (67) ^A	...	2 3/16 (56) ^A
12	10 11/16 ^A	...	3 1/8 (79) ^A	...	2 3/8 (60) ^A

^A 10 in. and 12 in. fittings dimensions are minimum

TABLE 2 Bends with Inlets, in. (mm)



Nominal Pipe Size	1/4 Bend with Low Heel Inlet		Long-Sweep 1/4 Bend with Low Heel Inlet		Long-Sweep 1/4 Bend with High Heel Inlet		
	G	N	G	N	G	N	GG
3 by 3 by 1 1/2	3 1/16 (78)	4 3/16 (106)	4 1/16 (103)	4 3/4 (121)	...	...	...
3 by 3 by 2	3 1/16 (78)	4 7/16 (113)	4 1/16 (103)	4 15/16 (125)	4 1/16 (103)	5 5/8 (143)	2 1/4 (57)
4 by 4 by 2	3 7/8 (98)	5 7/16 (138)	4 15/16 (125)	6 (152)	...	...	...