



Designation: D3238 – 22a

Standard Test Method for Calculation of Carbon Distribution and Structural Group Analysis of Petroleum Oils by the n-d-M Method¹

This standard is issued under the fixed designation D3238; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This test method covers the calculation of the carbon distribution and ring content (**Note 1**) of olefin-free petroleum oils from measurements of refractive index, density, and molecular weight (n-d-M).² This test method should not be applied to oils whose compositions are outside the following ranges:

1.1.1 *In terms of carbon distribution*—up to 75 % carbon atoms in ring structure; percentage in aromatic rings not larger than 1.5 times the percentage in naphthenic rings.

1.1.2 *In terms of ring content*—up to four rings per molecule with not more than half of them aromatic. A correction must be applied for oils containing significant quantities of sulfur.

NOTE 1—The composition of complex petroleum fractions is often expressed in terms of the proportions of aromatic rings (R_A), naphthene rings (R_N), and paraffin chains (C_P) that would comprise a hypothetical mean molecule. Alternatively, the composition may be expressed in terms of a carbon distribution, that is, the percentage of the total number of carbon atoms that are present in aromatic ring structures (% C_A), naphthene ring structures (% C_N), and paraffin chains (% C_P).

1.2 The values stated in SI units are to be regarded as the standard.

1.2.1 *Exception*—The values in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

¹ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.04.0K on Correlative Methods.

Current edition approved Nov. 1, 2022. Published December 2022. Originally approved in 1973. Last previous edition approved in 2022 as D3238 – 22. DOI: 10.1520/D3238-22A.

² Van Nes, K., and van Westen, H. A., *Aspects of the Constitution of Mineral Oils*, Elsevier, New York, 1951.

2. Referenced Documents

2.1 ASTM Standards:³

D1218 Test Method for Refractive Index and Refractive Dispersion of Hydrocarbon Liquids

D1480 Test Method for Density and Relative Density (Specific Gravity) of Viscous Materials by Bingham Pycnometer

D1481 Test Method for Density and Relative Density (Specific Gravity) of Viscous Materials by Lipkin Bicapillary Pycnometer

D1552 Test Method for Sulfur in Petroleum Products by High Temperature Combustion and Infrared (IR) Detection or Thermal Conductivity Detection (TCD)

D2502 Test Method for Estimation of Mean Relative Molecular Mass of Petroleum Oils from Viscosity Measurements

D2622 Test Method for Sulfur in Petroleum Products by Wavelength Dispersive X-ray Fluorescence Spectrometry

D4052 Test Method for Density, Relative Density, and API Gravity of Liquids by Digital Density Meter

D4175 Terminology Relating to Petroleum Products, Liquid Fuels, and Lubricants

D4294 Test Method for Sulfur in Petroleum and Petroleum Products by Energy Dispersive X-ray Fluorescence Spectrometry

3. Terminology

3.1 Definitions:

3.1.1 For definitions of terms used in this test method, refer to Terminology D4175.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *solvent refining, n—in lubricant manufacture*, a manufacturing process for the removal of most of the ring structures and aromatics from heavy distillates by liquid extraction.

3.2.1.1 *Discussion*—Common and suitable solvents for extraction are phenol, furfural and sulfur dioxide. Furfural is used as the extractant for the manufacture of paraffinic oils.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard