



Designation: C387/C387M – 23

Standard Specification for Packaged, Dry, Combined Materials for Concrete and High Strength Mortar¹

This standard is issued under the fixed designation C387/C387M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification covers the production, properties, packaging, and testing of packaged, dry, combined materials for concrete and high strength mortar. The classifications of concrete and mortar covered are defined in Section 3.

NOTE 1—The scope of this standard does not cover mortars for unit masonry. Dry preblended mortars for unit masonry are covered by Specification C1714/C1714M.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard. Some values have only SI units because the inch-pound equivalents are not used in practice.

1.3 The text of this standard refers to notes and footnotes that provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of this standard.

1.4 The following safety hazards caveat pertains only to the test method portion of this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

¹ This specification is under the jurisdiction of ASTM Committee C09 on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee C09.43 on Packaged Dry Combined Materials.

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2. Referenced Documents

2.1 ASTM Standards:²

- C33/C33M Specification for Concrete Aggregates
- C39/C39M Test Method for Compressive Strength of Cylindrical Concrete Specimens
- C91/C91M Specification for Masonry Cement
- C109/C109M Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50 mm] Cube Specimens)
- C125 Terminology Relating to Concrete and Concrete Aggregates
- C138/C138M Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete
- C143/C143M Test Method for Slump of Hydraulic-Cement Concrete
- C144 Specification for Aggregate for Masonry Mortar
- C150/C150M Specification for Portland Cement
- C173/C173M Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
- C185 Test Method for Air Content of Hydraulic Cement Mortar
- C192/C192M Practice for Making and Curing Concrete Test Specimens in the Laboratory
- C207 Specification for Hydrated Lime for Masonry Purposes
- C231/C231M Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
- C260/C260M Specification for Air-Entraining Admixtures for Concrete
- C270 Specification for Mortar for Unit Masonry
- C305 Practice for Mechanical Mixing of Hydraulic Cement Pastes and Mortars of Plastic Consistency
- C330/C330M Specification for Lightweight Aggregates for Structural Concrete
- C494/C494M Specification for Chemical Admixtures for Concrete
- C566 Test Method for Total Evaporable Moisture Content of

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard



Aggregate by Drying

C595/C595M Specification for Blended Hydraulic Cements

C618 Specification for Coal Ash and Raw or Calcined Natural Pozzolan for Use in Concrete

C702/C702M Practice for Reducing Samples of Aggregate to Testing Size

C989/C989M Specification for Slag Cement for Use in Concrete and Mortars

C1116/C1116M Specification for Fiber-Reinforced Concrete
C1157/C1157M Performance Specification for Hydraulic Cement

C1240 Specification for Silica Fume Used in Cementitious Mixtures

C1329/C1329M Specification for Mortar Cement

C1437 Test Method for Flow of Hydraulic Cement Mortar

C1438 Specification for Latex and Powder Polymer Modifiers for use in Hydraulic Cement Concrete and Mortar

C1600/C1600M Specification for Rapid Hardening Hydraulic Cement

C1714/C1714M Specification for Preblended Dry Mortar Mix for Unit Masonry

3. Terminology

3.1 Definitions—

3.1.1 For definitions of terms used in this specification, refer to Terminology C125.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *concrete, high-early strength, n*—in packaged, dry, combined materials, a product for building and repair requiring a more rapid than normal strength development.

3.2.1.1 *Discussion*—This product allows for earlier removal of forms and allows concrete projects to be put into service much sooner than with normal strength concrete.

3.2.2 *concrete, normal strength, n*—in packaged, dry, combined materials, a product for general building and repair where thickness exceeds 50 mm [2 in.].

3.2.2.1 *Discussion*—Typical uses include building or repairing sidewalks, patios, steps, footings, and for setting posts.

3.2.3 *concrete, normal strength, lightweight, n*—in packaged, dry, combined materials, a concrete product for building and repair where the lightest concrete density is desirable.

3.2.3.1 *Discussion*—These mixtures will produce concrete that is about 25 % to 35 % lower in density than normal weight concrete.

3.2.4 *concrete, normal strength, lightweight using normal weight sand, n*—in packaged, dry, combined materials, a concrete product for building and repair where a lower density is desirable.

3.2.4.1 *Discussion*—These mixtures will produce concrete that is about 15 % to 25 % lower in density than normal weight concrete.

3.2.5 *mortar, high-strength, n*—in packaged, dry, combined materials, a product for building or repair requiring a thickness of less than 50 mm [2 in.], or where a high strength mortar mixture is required.

3.2.5.1 *Discussion*—Typical uses include topping and patching existing concrete structures. Often referred to as “sand mix.”

4. Ordering Information

4.1 The purchaser shall specify the material desired as concrete or high strength mortar and the respective physical requirements as specified in Table 1 shall govern.

5. Materials

5.1 Materials used as ingredients in packaged, dry, combined materials for mortar and concrete shall conform to at least one of the following requirements:

5.1.1 *Aggregates*, shall conform to Specification C33/C33M, Specification C144, or Specification C330/C330M.

5.1.2 *Air-Entraining Admixtures*, shall conform to Specification C260/C260M.

5.1.3 *Blended Cement*, shall conform to Specification C595/C595M or Performance Specification C1157/C1157M.

5.1.4 *Chemical Admixtures*, shall conform to Specification C494/C494M.

5.1.5 *Fly ash and natural pozzolans*, shall conform to Specification C618.

5.1.6 *Slag Cement*, shall conform to Specification C989/C989M.

5.1.7 *Hydrated Lime*, shall conform to Type S or Type SA of Specification C207.

5.1.8 *Latex and Powder Polymer Modifiers*, shall conform to Specification C1438.

NOTE 2—Type II latex polymers should not be used in applications that may be more than superficially wet in service.

5.1.9 *Masonry Cement*, shall conform to Specification C91/C91M.

5.1.10 *Mortar Cement*, shall comply with C1329/C1329M.

TABLE 1 Physical Requirements

Kind of Material	Compressive Strength, MPa [psi] min		
	3 days	7 days	28 days
<i>Concrete:</i>			
High-early strength	17.0 [2500]	24.0 [3500]	...
Normal strength:			
Normal weight	...	17.0 [2500]	24.0 [3500]
Lightweight using normal weight sand ^A	...	17.0 [2500]	24.0 [3500]
Lightweight	...	17.0 [2500]	24.0 [3500]
<i>Mortar:</i>			
High-strength mortar		20.0 [3000]	35.0 [5000]

^A Lightweight concrete using normal weight sand may contain some portion of lightweight fines.