



Designation: C139 – 23

Standard Specification for Concrete Masonry Units for Construction of Catch Basins and Manholes¹

This standard is issued under the fixed designation C139; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification covers solid precast segmental concrete masonry units made from hydraulic cement, water, and suitable mineral aggregates, with or without the inclusion of other materials. The units are intended for use in the construction of catch basins and manholes.

1.2 The text of this standard referenced notes and footnotes that provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the standard.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

C33/C33M Specification for Concrete Aggregates
C140/C140M Test Methods for Sampling and Testing Concrete Masonry Units and Related Units
C150/C150M Specification for Portland Cement
C207 Specification for Hydrated Lime for Masonry Purposes
C595/C595M Specification for Blended Hydraulic Cements

¹ This specification is under the jurisdiction of ASTM Committee C15 on Manufactured Masonry Units and is the direct responsibility of Subcommittee C15.03 on Concrete Masonry Units and Related Units.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

C618 Specification for Coal Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
C979/C979M Specification for Pigments for Integrally Colored Concrete
C989/C989M Specification for Slag Cement for Use in Concrete and Mortars
C1157/C1157M Performance Specification for Hydraulic Cement
C1232 Terminology for Masonry
C1240 Specification for Silica Fume Used in Cementitious Mixtures

3. Terminology

3.1 Terminology defined in Terminology C1232 shall apply for this specification.

4. Materials

4.1 *Cementitious Materials*—Cementitious materials shall conform to the following applicable specifications:

4.1.1 *Portland Cement*—Specification C150/C150M.

4.1.2 *Modified Portland Cement*—Portland cement conforming to Specification C150/C150M, modified as follows:

(1) *Limestone*—If calcium carbonate is added to the cement, the CaCO_3 content shall not be less than 85%.

(2) *Limitation on Insoluble Residue*—1.5 %.

(3) *Limitation on Air Content of Mortar*—Volume percent, 22 % max.

(4) *Limitation on Loss on Ignition*—7 %.

4.1.3 *Blended Hydraulic Cements*—Specification C595/C595M.

4.1.4 *Hydraulic Cement*—Specification C1157/C1157M.

4.1.5 *Pozzolans*—Specification C618.

4.1.6 *Slag Cement*—Specification C989/C989M.

4.1.7 *Silica Fume*—Specification C1240.

4.2 *Aggregates*—Aggregates shall conform to Specification C33/C33M, except for grading requirements.

NOTE 1—The grading requirements of Specifications C33/C33M may not be suitable for concrete masonry production. Because of this, producers are allowed to modify grading to meet their needs and the requirements of this specification.

*A Summary of Changes section appears at the end of this standard