



Designation: B718 – 22

# Standard Specification for Nickel-Chromium-Molybdenum-Cobalt-Tungsten-Iron-Silicon Alloy Plate<sup>1</sup>

This standard is issued under the fixed designation B718; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope\*

1.1 This specification covers wrought alloy UNS N06333 plate intended for heat resisting applications and general corrosive service.

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Safety Data Sheet (SDS) for this product/material as provided by the manufacturer, to establish appropriate safety, health, and environmental practices, and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

**B880** Specification for General Requirements for Chemical Check Analysis Limits for Nickel, Nickel Alloys and Cobalt Alloys

**E8/E8M** Test Methods for Tension Testing of Metallic Materials

**E10** Test Method for Brinell Hardness of Metallic Materials

**E18** Test Methods for Rockwell Hardness of Metallic Materials

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.07 on Refined Nickel and Cobalt and Their Alloys.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

**E29** Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

**E140** Hardness Conversion Tables for Metals Relationship Among Brinell Hardness, Vickers Hardness, Rockwell Hardness, Superficial Hardness, Knoop Hardness, Scleroscope Hardness, and Leeb Hardness

**E1473** Test Methods for Chemical Analysis of Nickel, Cobalt and High-Temperature Alloys

## 3. Terminology

3.1 *Definitions of Terms Specific to This Standard:*

3.1.1 *plate, n*—material  $\frac{3}{16}$  in. (4.76 mm) and over in thickness and over 10 in. (254) mm in width.

## 4. Ordering Information

4.1 It is the responsibility of the purchaser to specify all requirements that are necessary for the safe and satisfactory performance of material ordered under this specification. Examples of such requirements include but are not limited to the following:

4.1.1 Alloy name or UNS number.

4.1.2 Quantity.

4.1.3 ASTM Designation and year of issue.

4.1.4 *Dimensions*—Thickness, width, and length.

4.1.5 *Certification*—State if certification is required (Section 16).

4.1.6 *Samples for Product (Check) Analysis*—State whether samples shall be furnished.

4.1.7 *Purchaser Inspection*—If a purchaser wishes to witness tests or inspections of material at the place of manufacture, the purchase order must so state indicating which tests or inspections are to be witnessed.

## 5. Materials and Manufacture

5.1 All material shall be furnished in the annealed condition.

## 6. Chemical Requirements

6.1 The material shall conform to the requirements as to chemical composition specified in **Table 1**.

6.2 If a product (check) analysis is performed by the purchaser, the material shall conform to the product (check) analysis variations in Specification **B880**.

\*A Summary of Changes section appears at the end of this standard

**TABLE 1 Chemical Requirements**

| Element           | Composition Limits, % |
|-------------------|-----------------------|
| Carbon            | 0.10 max              |
| Manganese         | 2.0 max               |
| Phosphorus        | 0.03                  |
| Sulfur            | 0.03                  |
| Silicon           | 1.5 max               |
| Chromium          | 24.0–27.0             |
| Nickel            | 44.0–48.0             |
| Molybdenum        | 2.5–4.0               |
| Cobalt            | 2.5–4.0               |
| Tungsten          | 2.5–4.0               |
| Iron <sup>A</sup> | Remainder             |

<sup>A</sup> Element may be determined arithmetically by difference.

## 7. Mechanical and Other Requirements

7.1 The mechanical properties of the material at room temperature shall conform to those shown in **Table 2**.

## 8. Permissible Variations in Dimensions

8.1 *Plate*, shall conform to the permissible variations in dimensions specified in **Tables 3–8**, inclusive.

8.2 Plate may be ground to remove surface defects, provided such grinding does not reduce the thickness, width, or length at any point beyond the permissible variations in dimensions.

## 9. Workmanship, Finish, and Appearance

9.1 The material shall be uniform in quality and temper, smooth, commercially straight, and free from injurious imperfections.

9.2 Plate will be supplied in the hot rolled, annealed, and descaled condition.

## 10. Sampling

### 10.1 Lot Definitions:

10.1.1 A lot for chemical analysis shall consist of one heat.

10.1.2 A lot for mechanical properties shall consist of material from one heat of the same condition and nominal thickness.

### 10.2 Test-Material Selection:

10.2.1 *Chemical Analysis*—Representative samples from each lot shall be taken during pouring or subsequent processing.

10.2.1.1 Product (check) analysis shall be wholly the responsibility of the purchaser.

10.2.2 *Mechanical Properties*—Samples of the material to provide test specimens for mechanical properties shall be taken from such locations in each lot as to be representative of that lot.

## 11. Number of Tests

11.1 *Chemical Analysis*—One test per lot.

11.2 *Mechanical Properties*—One test per lot.

## 12. Specimen Preparation

12.1 Tension test specimens shall be taken from material in the final condition (temper). Tests shall be performed transverse to the direction of rolling, where width will permit.

12.1.1 All material shall be tested in full cross-section size when possible.

12.2 Tension-test specimens shall be as follows:

12.2.1 Full thickness of the material, machine to the form and dimensions shown for the sheet-type specimen in Test Methods **E8/E8M** for material up through ½ in. (12.7 mm) in thickness.

12.2.2 The largest possible round specimen shown in Test Methods **E8/E8M** for material over ½ in. (12.7 mm).

## 13. Test Methods

13.1 *Chemical Composition*—Test Methods **E1473**.

13.2 *Tension Test*—Test Methods **E8/E8M**.

13.3 *Rockwell Hardness*—Test Methods **E18**.

13.4 *Brinell Hardness*—Test Method **E10**.

13.5 *Hardness Conversion*—Hardness Conversion Tables **E140**.

13.6 *Rounding Method*—For purposes of determining compliance with the limits in this specification, an observed value or a calculated value shall be rounded off as indicated below, in accordance with the rounding-off method of Practice **E29**.

| Requirement                                          | Rounded-Off Unit for Observed or Calculated Value                                                                                                                                                                                                              |
|------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Chemical composition                                 | nearest unit in the last right-hand place of figures of the specified limit. If two choices are possible, as when the digits dropped are exactly a 5 or a 5 followed only by zeros, choose the one ending in an even digit with zero defined as an even digit. |
| hardness and tolerances (when expressed in decimals) |                                                                                                                                                                                                                                                                |
| Tensile and yield strengths                          | nearest 1000 psi (6.9 MPa)                                                                                                                                                                                                                                     |
| Elongation                                           | nearest 1 %                                                                                                                                                                                                                                                    |

## 14. Inspection

14.1 Inspection of the material by the purchaser shall be as agreed upon by the purchaser and the supplier as part of the purchase contract.

## 15. Rejection and Rehearing

15.1 Material that fails to conform to the requirements of this specification may be rejected. Rejection should be reported to the producer or supplier promptly and in writing. In case of dissatisfaction with the results of the test, the producer or supplier may make claim for a rehearing.

**TABLE 2 Mechanical Properties**

| Condition | Tensile Strength, Min psi (MPa) | Yield Strength, 0.2 % Offset, Min psi (MPa) | Elongation in 2 in. or 50 mm, or 4D, Min % | Hardness <sup>A</sup> |
|-----------|---------------------------------|---------------------------------------------|--------------------------------------------|-----------------------|
| Annealed  | 80 000 (551)                    | 35 000 (241)                                | 30                                         | 75 to 95 HRB          |

<sup>A</sup> Hardness values are informative only and not to be construed as the basis for acceptance.