



Designation: A992/A992M – 22

Standard Specification for Structural Steel Shapes¹

This standard is issued under the fixed designation A992/A992M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification covers rolled steel structural shapes for use in building framing or bridges, or for general structural purposes.

1.2 Supplementary requirements are provided for use where additional testing or additional restrictions are required by the purchaser. Such requirements apply only when specified in the purchase order.

1.3 When the steel is to be welded, a welding procedure suitable for the grade of steel and intended use or service is to be utilized. See Appendix X3 of Specification A6/A6M for information on weldability.

1.4 The values stated in either inch-pound units or SI units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system are not necessarily exact equivalents; therefore, to ensure conformance with the standard, each system shall be used independently of the other, and values from the two systems shall not be combined.

1.5 The text of this specification contains notes or footnotes, or both, that provide explanatory material; such notes and footnotes, excluding those in tables and figures, do not contain any mandatory requirements.

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.02 on Structural Steel for Bridges, Buildings, Rolling Stock and Ships.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

A6/A6M Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
A898/A898M Specification for Straight Beam Ultrasonic Examination of Rolled Steel Structural Shapes

3. General Requirements For Delivery

3.1 Material furnished under this specification shall conform to the requirements of the current edition of Specification A6/A6M for the ordered material, unless a conflict exists, in which case this specification shall prevail.

4. Materials and Manufacture

4.1 The steel shall be killed, and such shall be confirmed by a statement of *killed steel* on the test report, or by a report on the presence of a sufficient quantity of a strong deoxidizing element, such as silicon at 0.10 % or higher, or aluminum at 0.015 % or higher.

4.2 The steelmaking practice used shall be one that produces steel having a nitrogen content not greater than 0.015 % and includes the addition of one or more nitrogen-binding elements, or one that produces steel having a nitrogen content not greater than 0.012 % (with or without the addition of nitrogen-binding elements). The nitrogen content need not be reported, regardless of which steelmaking practice was used.

5. Chemical Composition

5.1 The heat analysis shall conform to the requirements in Table 1.

5.2 In addition to the elements listed in Table 1, test reports shall include, for information, the chemical analysis for tin. Where the amount of tin is less than 0.02 %, it shall be permissible for the analysis to be reported as “<0.02 %.”

5.3 The steel shall conform on product analysis to the requirements prescribed in Table 1, subject to the product analysis tolerances in Specification A6/A6M.

5.4 The maximum permissible carbon equivalent value shall be 0.47 % for shapes with flange thickness over 2 in. [50 mm], and 0.45 % in other shapes. The carbon equivalent value shall be based on heat analysis. The required chemical analysis as well as the carbon equivalent shall be reported. The carbon equivalent shall be calculated using the following formula:

$$CE = C + (Mn)/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15 \quad (1)$$

*A Summary of Changes section appears at the end of this standard