



Designation: A100 – 07 (Reapproved 2024)

Standard Specification for Ferrosilicon¹

This standard is issued under the fixed designation A100; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers grades of ferrosilicon for steelmaking and foundry uses.

1.2 The values stated in inch-pound units are to be regarded as the standard. The metric equivalents of inch-pound units (SI units) given in parentheses may be approximate.

1.3 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

A1025/A1025M Specification for Ferroalloys and Other Alloying Materials, General Requirements

E11 Specification for Woven Wire Test Sieve Cloth and Test Sieves

E360 Test Methods for Chemical Analysis of Silicon and Ferrosilicon (Withdrawn 2006)³

3. General Conditions of Delivery

3.1 Materials furnished to this specification shall conform to the requirements of Specification A1025/A1025M, including any supplementary requirements that are indicated in the purchase order. Failure to comply with the general require-

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.18 on Castings.

Current edition approved March 1, 2024. Published March 2024. Originally approved in 1925. Last previous edition approved in 2018 as A100 – 07 (2018). DOI: 10.1520/A0100-07R24.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

ments of Specification A1025/A1025M constitutes nonconformance with this specification. In case of conflict between the requirements of this specification and Specification A1025/A1025M, this specification shall prevail.

4. Chemical Composition

4.1 The various grades shall conform to the requirements as to chemical composition prescribed in Table 1.

4.2 The manufacturer shall furnish an analysis of each shipment showing the silicon content and, when required, such of the other elements specified in Table 1.

5. Size

5.1 The various grades are available in sizes as listed in Table 2.

5.2 The sizes listed in Table 2 are typical as shipped from the manufacturer's plant. These alloys exhibit varying degrees of friability; therefore, some attrition may be expected in transit, storage, and handling. A quantitative test is not available for rating relative friability of ferroalloys. A code system has been developed, therefore, for this purpose, and a number rating for each product type is shown in the last column of Table 2. Definitions applicable to these code numbers are given in Specification A1025/A1025M.

6. Chemical Analysis

6.1 Unless otherwise agreed upon, the chemical analysis of the material shall be made in accordance with Test Methods E360.

6.2 If alternative methods of analysis are used, Methods E360 shall be used for referee.

6.3 Where a method is not given in Methods E360 for the analysis for a particular element, the analysis shall be made in accordance with a procedure agreed upon between the manufacturer and the purchaser.

7. Keywords

7.1 ferroalloy; ferrosilicon



TABLE 1 Chemical Requirements

Element	Grade																
	C	CA	CB	C1	C2	D	DA	E	EA	E1	F	F1	F1A	G	GA	G1	G1A
	Composition, % ^{A,B}																
Silicon	74.0–	74.0–	74.0–	74.0–	74.0–	65.0–	65.0–	47.0–	47.0–	47.0–	20.0–	20.0–	20.0–	14.0–	14.0–	14.0–	14.0–
	79.0	79.0	79.0	79.0	79.0	70.0	70.0	51.0	51.0	51.0	24.0	24.0	24.0	17.0	17.0	17.0	17.0
Carbon	0.10	0.10	0.10	0.10	0.10	0.10	0.10	0.10	0.10	0.10	0.50	0.50	0.50	0.70	0.70	0.70	0.70
Sulfur	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025	0.025
Phosphorous	0.035	0.035	0.035	0.035	0.035	0.035	0.035	0.040	0.040	0.040	0.120	0.120	0.120	0.120	0.120	0.120	0.120
Aluminum	1.50	0.50	0.10	1.00–	1.00–	1.25	0.10	1.25	0.40	1.25	1.00	1.00	1.00	0.75	0.75	0.75	0.75
				1.50	1.50												
Manganese	0.40	0.40	0.40	0.40	0.40	0.50	0.50	0.75	0.75	0.75	1.00	1.00	1.00	1.25	—	1.25	—
Calcium ^C	—	—	—	0.50	1.50	—	—	—	—	—	—	—	—	—	—	—	—
Boron	—	—	—	—	—	—	—	—	—	0.04–	—	0.04–	0.04–	—	—	0.04–	0.04–
										0.10	0.10	0.10	0.10	0.10	0.10	0.10	0.10

^A A single value indicates a maximum, except for calcium.^B When shipped in 3000 lb containers, the average boron content of a container shall not vary from the average reported for the entire shipment by more than 0.010 %.^C Minimum.